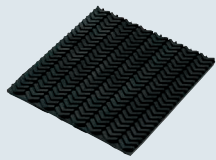


# Anti-Skid Rubber Sheets

Hyper V®

Strong grip even on an oil applied workpiece is ensured by its material properties and special shape. Most suitable for workpiece chuck.

Anti-Skid Rubber Sheets



	No Adhesive	Adhesive	Material	Hardness	Color
V Pattern Width 11 mm	STHVS	STHVSA	Nitrile Rubber Equivalent (Hyper V® Oil-Resistant Type)	Shore A60	Black
V Pattern Width 22 mm	STHVM	STHVMA			

Hyper V® is a trademark of Nisshin Rubber Co.

(No Adhesive)

(Adhesive)

Seal

Release Paper

2-Bolt Diameter Selection

4-Bolt Nominal Diameter Selection

N (Through Hole)

P (Countersink)

N (Through Hole)

P (Countersink)

V Pattern Width 11 mm Type

V Pattern Width 22 mm Type

12mm

24mm

11mm

5.5mm

5.5mm

2.0mm

1.0mm

2.0mm

1.0mm

2.0mm

Accuracy Standards

T Dimension Tolerance ±0.5

Dimensional Tolerances of A & B

200 mm or Less ±0.5

300 mm or Less ±1.0

The sheet can be cut at a desired dimension regardless of the pattern.

## A / B Configurable Type

Part Number		1 mm Increment	
Type	T	A	B
STHVS	4	10-300	10-300
STHVSA	4		
STHVM	4.5	10-300	10-300
STHVMA	4.5		

## Hole Type

Part Number			1 mm Increment				Screw Nominal Diameter			
Type	Nominal	T	A	B	F	G	N (Through Hole)	P (Countersink)		
STHVS	2H	4	10-300	10-300	5-295	5-295	3	4	5	3
STHVSA	4H	4.5								
STHVM										
STHVMA										

- Dimension F Specification Range:  $d(d_1)+5 \leq F \leq A-d(d_1)-5$   
Dimension G Specification Range: for 2H:  $d(d_1)/2+2.5 \leq G \leq B-d(d_1)/2-2.5$ , for 4H:  $d(d_1)+5 \leq G \leq B-d(d_1)-5$ .

Hole Machining Details

N Through Hole

P Countersink

Screw Nominal

3

4

5

d

3.5

4.5

5.5

d1

7.5

—

—

h

2

—

—

## Hyper V® Features

Its ability of slip prevention especially on oily surface. Rubber sheet which is used for shoe sole has been developed for industrial use.

### Measurement of Coefficient of Slip Resistance (Ono Field-Portable Slip Test)

Condition	Coefficient of Slip Resistance (C, S, R')		
	Hyper V Sheet		Rubber Plain Sheet
	V22 Type	V11 Type	
Dry	0.97	0.98	0.76
Wet (Water)	0.80	0.84	0.42
Wet (Glycerin)	0.31	0.44	0.03

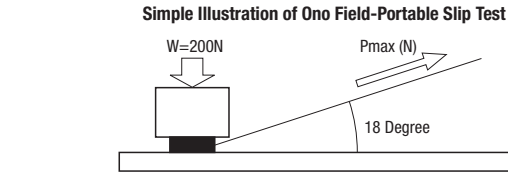
The above values are not guaranteed values but measured values.

### Measurement of Coefficient of Slip Resistance (Ono Field-Portable Slip Test)

Measure Max. tensile load (N) = Pmax by pulling a test specimen of 5 mm thickness with applying 200 N load on a stainless sheet of 50 mm x 60 mm.

A test result is shown as C.S.R' = Pmax/W.

Recommended as a rubber mat or a chucking material for workpieces that are slippery due to cutting oil.



The test result shows that V11 Type begins moving by the force of 88N, and Plain Sheet begins moving by 6N with glycerin coating. It proves that Hyper V has an excellent slip resistance property.

Application Example

As a rubber mat

Grip an oil adherent work piece which does not easily chuck.

# Nonskid Rubber Sheets / Silicon Gel Sheets

Nonskid rubber sheets with embossed surfaces have the same function as adhesive discs.

Nonskid Rubber Sheets

RoHS 10

A Selectable Type

STPES

Square Type

Band Type

A, B Configurable Type

STPESF

Application Example

Equipment

It can be used as nonskid stopper posted in the backside of equipments.

Material: Copolymerized Foam of Acrylic – Urethane – Rubber

Heat resistance limit is 70°C.

## A Selectable – Square

Part Number		A Selection
Type	T	
STPES	1	300
		500

## A Selectable - Band

Part Number		A							
Type	T								
STPES	1	10	20	30	40	50	80	100	

L Dimension is 500 mm.

## A / B Configurable Type

Part Number		1 mm Increment Unit		Available Types				
Type	T	A	B	B				
STPESF	1	10-100	10-500	10-100	101-200	201-300	301-400	401-500
		101-200		•	•	•	•	•
		201-300		•	•	•	•	•
		301-400		•	•	•	•	•
		401-500		•	•	•	•	•

A≥B

Part Number Example

Part Number

-

A

STPES1

-

300

STPES1

-

20

Part Number Example

Part Number

-

A

-

B

STPESF1

-

485

-

323

Silicon Gel Sheets

RoHS 10

Part Number		Material	Hardness (Penetration)	Color
Type	Band Type			
GELS	GELT	Silicone	55	Milky White

Square Type

Band Type

Seal

Release Paper

Seal

Release Paper

Part Number		A Selection	Available Types			
Type	T		A			
GELS Square	1	50 100	10	20	50	100
	2		•	•	—	—
	3		•	•	•	•
GELT Band	1	10 20	—	—	•	•
	2		—	—	•	•
	3		—	—	•	•

- Silicone is an artificial compound made from silicon.  
It can be cut adhesive side up with a utility knife, etc.  
Gel surface has an antistick treatment applied.  
Reference: Adhesive Strength (180° Peeling Strength) 14.5 N/25 mm Width (When affixed to 304 Stainless Steel)  
As pressure sensitive adhesive is used, be sure to apply sufficient pressure so that the joint sections may firmly adhere to each other.  
75 µm PET film is used as base material.  
Oil may ooze out of the backing paper.

Features of Silicone P2645.

Part Number Example

Part Number

-

A

GELS1

-

50

## Application Example

Can be used as vibration control materials and cushioning materials.

