# **Miniature Linear Guides (Standard Block)**

**Light Preload / Slight Clearance** 

### **Similar Products Comparison Points**

The most basic type among all the industry standard specifications. Select from Light Preload Types with superior precision and rigidity.

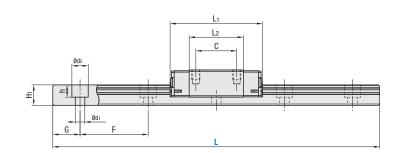


		Type		MX			
Material Hardness	Light	Preload	Slight Clearance	(Lubrication	L Dimension	Number of Blocks	
Harancoo	High Grade	Precision Grade	Standard Grade	Unit)		OI DIOCKS	
	SSEB	SE2BL	SSEBZ		0-14-61-	1	
Stainless Steel	SSE2B	SSE2BV	SSE2BZ	Blank: None	Selectable	2	
56 HRC min.	SSEBL	SSEBLV	SSEBLZ	-MX: Provided		1	
	SSE2BL	SSE2BLV	SSE2BLZ		Configurable	2	

Heat Resistant Temperature: -20-80°C

- O For L Configurable, G dimensions differ from those shown in the table below. For details, P.608.
- ① H6 has no standard grade / precision grade.

16 Type	
	4-Sxe B 2-Cb W 2-Ca



#### **Precautions for Use**

O Blocks are equipped with retainers (wire) to prevent balls from falling out. For proper block handling, refer to P.602.

(Rottom)

- Radial clearances and accuracies are not guaranteed if the blocks and rails are interchanged from the original set combinations.
- ① Straight grooves are provided on datum planes. Be sure to match the datum lines when using. Rails cannot be connected end to end.
- ① The accuracy of Linear Guides is guaranteed after mounting the rail (after fastening screws on the rail and pushing it onto the datum plane). Minor bending of the rail will be adjusted after being mounted and will not affect the performance.

#### Accessories

- H6 comes with Number 0, Class 1 Phillips button head screws (M2x6).
- H8 comes with cap screws (M2x6).

#### **Others**

- Filled with Lithium soap based grease (Multemp Grease PS2 by Kyodo Yushi Co., Ltd. ).
- For operating life calculations, please refer to P.604, or by using our free software at, http://www.misumiusa.com/lg-bs\_software/

Part Number					Block Dimensions									Guide Rail Dimensions																												
	Туре		MX	Н	L	w	L <sub>1</sub>	В	С	Sxl	L <sub>2</sub>	К	Cb	W <sub>1</sub>	W <sub>2</sub>	H <sub>1</sub>	Ca	Counterbored Holes d <sub>1</sub> x d <sub>2</sub> x h	F	G																						
SSEB SSEBV SSEBZ SSE2B SSE2BV SSE2BZ		6	25–100 (70)	12	17.4	8	_	M2 x 1.5	9.7	4.5	0.3	5	3.5	4	0.3	2.4 x 3.5 x 1	15	5																								
	_	8	40–130 (70)	17	23.6	12	8	M2 x 2.5	13.6	6.5	0.3	7	5	4.7	0.3	2.4 x 4.2 x 2.3	15	5																								
		10	35–275 (75)	20	30	15	10	M3 x 3	19	7.8	0.3	9	5.5	5.5	0.3	3.5 x 6 x 3.5	20	7.5																								
SSEBL SSE2BL																									Blank: None	13	45–470 (95)	27	33.9	20	15	M3 x 3.5	19.9	10	0.5	12	7.5	7.5	0.5	3.5 x 6 x 4.5	25	10
		Provided 16	16	70–670 (110)	32	42.4	25	20	M3 x 4	27.4	12	0.5	15	8.5	9.5	0.5	3.5 x 6 x 4.5	40	15																							
		20	100-700	40	50	30	25	M4 x 6	34.6	15	0.5	20	10	11	0.5	6 x 9.5 x 5.5	60	20																								

Mass Guide Rails

0.13

0.19

0.31

0.61

1.02

Blocks

0.004

0.01

0.02

0.04

0.06

OL Dimension: Dimensions in () are for the minimum rail length of the 2-Block Type
O For High Grade, the available lengths are the following H8: 145-265, H10: 295-355, H13: 495-720.

0.8

4.1

5.1

8.8

21.6

kgf=Nx0.101972

Allowable Static Moment

0.8

4.1

5.1

9.5

23.4

1.5

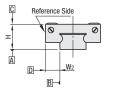
5.2

10.2

16.1

39.6

## **Preload & Accuracy Standards**

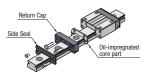


C	Reference Side	
=		
Á	D W2	

Specifications	Light Preload High Grade	Light Preload Precision Grade	Slight Clearance Standard Grade		
Radial Clearance	-3	-0	0-15		
Height H Tolerance	±20	±10	±20		
Height H Pair Variation	15	7	40		
Width W <sub>2</sub> Tolerance	±25	±15	±25		
Width W <sub>2</sub> Pair Variation	20	10	40		
Running Parallelism of surf. C against surf. A Running Parallelism of surf. D against surf. R	Refer to <b>P.602</b>				

O Slight Clearance Type has clearance (Gap) between rails and

## **Lubrication Unit**



# **Miniature Linear Guides (Standard Block)**

**Light Preload / Slight Clearance, continued** 



Part Number	-	L	
SSEB10  RSEBL10  SSEBL10L  SSEBL10G	į	70 70	

Low Temperature Black Chrome Plating and various

Part Number Alterations

- 430

L - (MC / RLC / LLC / WC)

Alterations	Code	Spec.						
Tapped Holes	МС	Changes rail mounting holes from counterbored foliation   H MC   6 M2.6						
Rail Ends Cut  LLC RLC  LLN NLL  Rail is cut with the product ID facing out (datum on other side).	Left End Cut LLC Right End Cut RLC	Cuts rail ends.  Ordering Code: LLC  H						
Parallel Use of 2 Rails	wc	Pair variation of Height H between 2 rails is set within 15µm. Rails are shipped in pairs.  ① Must be ordered in quantities of 2. ② Applicable to High Grade Type only. ③ Not applicable to low temperature chrome plated products.						
3-Block Specifications	В3	Adds 2-blocks to the 1-block product.  There are restrictions for the L dimension length. See "Selectable Shortest Rail Length" for details. Selection Example: SSEB10-255-B3						
4-Block Specifications	B4	Adds 3-blocks to the 1-block product.  There are restrictions for the L dimension length. See "Selectable Shortest Rail Length" for details. Selection Example: SSEB16-670-B4						

### Selectable Shortest Rail Length for B3/B4

B3 (3-block)	B4 (4-block)		
85	_		
85	115		
115	155		
145	170		
190	230		
220	280		
	(3-block)  85  85  115  145  190		



Basic Load Rating

0.6

1.5

2.5

3.3

5.4

0.3

0.9

1.5

2.2

3.6