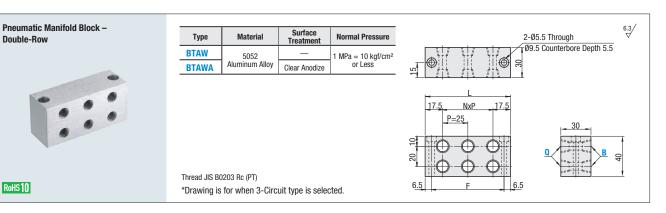
## **Manifold Blocks (Pneumatic) / Aluminum Extrusion Manifolds**

**Double-Row** 

Manifolds

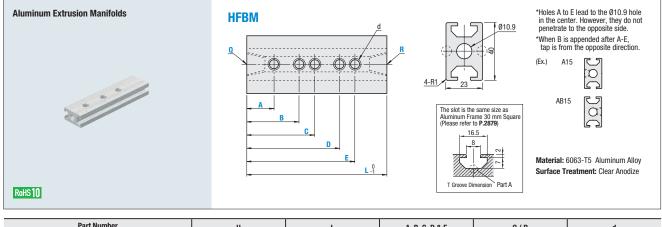


Features: Two-stage piping arrangement saves space in the horizontal direction.

Part N	umber	Rc (PT), N	A (Coarse)		NxP	F	Number of Ports	
Туре	No. of Outlets	Q	В	L	NXP	F	Number of Ports	
	1			35	0	22	4	
	2		5 (M5)		60	1 x 25	47	8
BTAW	3	5 (M5)			85	2 x 25	72	12
BTAWA	4	1 (1/8) 2 (1/4)	1 (1/8) 2 (1/4)	110	3 x 25	97	16	
	5			135	4 x 25	122	20	
	6			160	5 x 25	147	24	

O For Q and B, specify 1, 2 or 5 indicated before (). O Only No. 6 has an additional M5 screw hole at the midpoint of the overall length.

日	Part Number	Part Number	]-	Q	-	В	
	Example	BTAW2	-	Q2	-	<b>B2</b>	

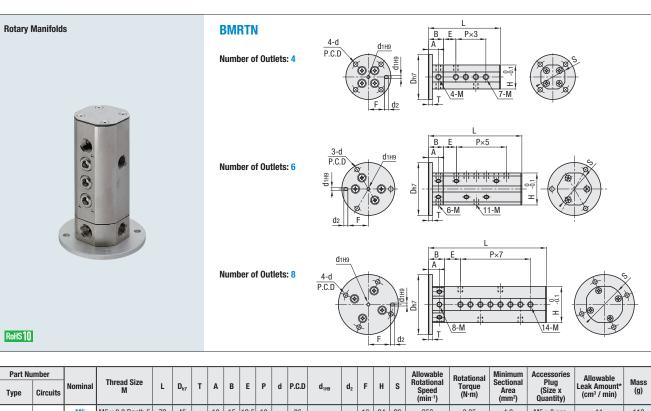


Tarth	unibei	н	L	A, B, C, D & E	ų/к	( a
Туре	No.	(No. of Holes)	1 mm Increment	1 mm Increment	Rc (PT)	Rc (PT)
UEDM	1		50 1000	F 005+	0 (No Tap)	1/8
HFBM	2	0H–5H	50–1000	5–995*	2 (1/4)	1/4

\*Sum up the number of the machined holes for 1H-5H and A-E, AB-EB.(OH indicates no hole.)

	Part Number	] -	H (No. of Holes)	]-	L	-	Α	-	В	-	C	-	D	-	E	- [	Q	-[	R
Example	HFBM2	-	5H	-	180	-	A30	-	<b>B60</b>	-	<b>C90</b>	-	D120	÷	E150	-	Q2	-	R2

## **Rotary Manifolds**



Part Nu	mber																	Allowable	Rotational	Minimum	Accessories	Allowable		
Туре	Circuits	Nominal	Thread Size M	L	D <sub>h7</sub>	T	A	В	E	P	d	P.C.D	d <sub>1H9</sub>	d <sub>2</sub>	F	H	S	Rotational Speed (min <sup>-1</sup> )	Torque (N·m)	Sectional Area (mm²)	Plug (Size x Quantity)	Leak Amount* (cm <sup>3</sup> / min)	Mass (g)	
		M5	M5 x 0.8 Depth 5	72	45		10	15	12.5	10		36			16	24	26	350	0.05	4.9	M5 x 3 pcs.	11	110	
	4	1	Rc1/8	94	60		12.5	20.5	15.5	13.5		49			22.5	35	38	240	0.07	12.5	R1/8 x 3 pcs.	13	280	
DMDTH		M5	M5 x 0.8 Depth 5	93.5	53	4	10	15	13	10	4.5	45	Depth	4	20.5	32	34	240	0.12	4.9	M5 x 5 pcs.	13	160	
BMRTN	6	1	Rc1/8	122.5	70		12.5	20.5	17.5	13.5		58	3		27	41	44	170	0.17	12.5	R1/8 x 5 pcs.	15	500	
	•	M5	M5 x 0.8 Depth 5	118	60	1	11	16	16	10		49	]		22.5	36	38	200	0.2	4.9	M5 x 6 pcs.	15	380	
	8	1	Rc1/8	156	80	7	16	24	17.5	13.5	5.5	67	4 Depth 4	5	31	46	48	140	0.4	12.5	R1/8 x 6 pcs.	16	900	

\*Allowable leak amount is the value at factory shipment





### **Structure Diagram**



- Can be used for plumbing on rotary parts such as index tables.

- Bearing is embedded to achieve high rigidity and rotation with low friction.
- Seal portion has a low friction seal structure that ensures low leakage.

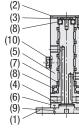
#### Precautions for Use

- Use clean air preconditioned with dryer or filter. (Do not use synthetic oil containing chemical and organic solvent, air containing salt and corrosive gas. They cause damage and malfunction.)

#### Installation Method

- The upper portion of the fixed side should have a rotation stopping measure designed to fit the equipment, and the floating condition should be ensured. Excessive load to the rotating side shaft may cause damages and air leakage.

Rotation Stopper	Specification
	Applicable Fluid
Floating	<b>Operating Ambient Temperature</b>
Fixed Side	Rotating Angle
	Operating Pressure Range
Rotating Side	*Cannot retain vacuum.



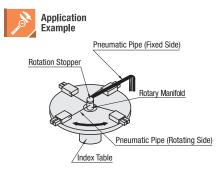
Oil Free Air

5-60°C Endless

-100 kPa-0.7 MPa \*

No.	Name of Parts	Material
(1)	Mounting Flange	Aluminum Alloy
(2)	Fixed Side Body Cover	Stainless Steel
(3)	Bearing Holder	Stainless Steel
(4)	Gasket	NBR Rubber
(5)	Fixed Side	Aluminum Alloy
(6)	Rotating Side	Aluminum Alloy
(7)	Seal	Nitrile Rubber
(8)	Bearings	Bearing Steel
(9)	Dowel Pin	Bearing Steel
(10)	Plug	M5: Brass R1/8: Stainless Steel

Fixed Side Rotating Side



# Manifolds