Components for Inspection Jigs

Jig Locating Kits / Construction Balls / Construction Pads / Construction Covers



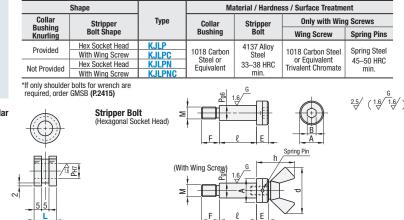












Part N	I Dit / G		Stripper Bolt				Wi 0					
T] inne	Inner Diameter / Screw			Length		Head		Wing Screw	
Туре	ע	L L	P	M	f	F	l &	E	Α	В	h	d
	40	15	6	M4	6	7	30	4	9	3	15	21
KJLP KJLPC	12	25	6	M4	6	7	40	4	9	3	15	21
KJLPN KJLPNC	00	15	10	M8	8	12	25	8	16	6	24	31
	20	30	10	M8	8	12	40	8	16	6	24	31















ber Is	Part Number	-	L	-	(HT / STC)	
	KJLP20	-	15	-	HT	

Aiterations	Code	Spec.
Flats Machining	нт	Chamfers a side of collar and bushing.
Additional Surface Treatment (Black Oxide)	STC	Adds Black Oxide Surface Treatment. Applicable to collar and bushing only.

(L)

25.73

15.723

23

25

CRB12

CRB20

2.03

	I	
Components for Inspection Jigs – Construction Ball	CRB	© 0.05 A 4.5 T
		11±0.005

	Туре	P	'	ט	
	CRB	12	10	6	
	UND	20	20	10	
Donos	① Product 0	CRB12 is shipped	l if P dimension	isn't specified.	
Centering Hole d		Application	Inspection Jig		

Materials: 440C Stainless Steel Hardness: HRC 56

 $\frac{25}{\sqrt{}}(\sqrt{\frac{6.3}{\sqrt{}}})$

Material: 1018 Carbon Steel or Equivalent Surface Treatment: Black Oxide

Application Example

For accuracy control of inspection jigs.

Part N	umber		D.	Applic			
Туре	No.	'	ט	Ba			
CRBP	12	12	6	CRB			
CRDP	20	22	10	CRB			
O							

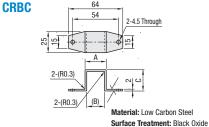
O Product CRBP12 is shipped if No. isn't specified

nspection Jigs – Pad for	ио ре
Construction Ball	
	<u>2-</u> 2-06 T
RoHS 10	









I alt iv		
Туре	No.	A .
CRBC	12	25
	20	35
	20 2 is shipped if No	

Example

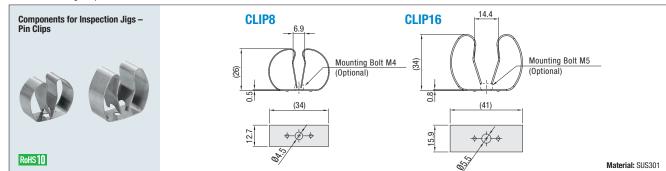
Part Number Part Number

Components for Inspection Jigs

Pin Clips / Wires for Slot Pins / Chains for Slot Pins

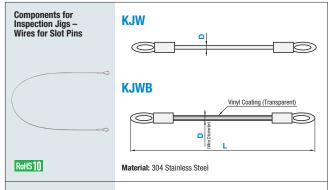
Feature: For storing slot pins when not in use.

Part Number



Applicable Slot Pin Handle Diameter		
Ø16, 20, 25		





	Part Number				Available Types				
	Time	D	50 mm Applicable Screw		KJW		KJWB		
	Туре	ע	Increment		L300-500	L550-700	L300-500	L550-70	
	KJW	1		000 T00	•	_	•	_	
KJWB	KJWB	2	300–700	M5	•	•	•	•	

^{*}D=2 products are shipped if D dimension isn't specified.

^{*}The thickness of KJWB is D (wire diameter) + approx. 0.5 mm of vinyl coating thickness.

	O (Vice Damester)
RoHS 10	Material: 304 Stainless Steel
Components for Inspection Jigs – Chains for Slot Pins	*Chains for alteration CH on Slot Pins for Inspection Jigs and G0 / NO-G0 Pins.
	000 S
RoHS10	Material: Ring: 304 Stainless Steel Others: SWRM Low Carbon Steel Surface Treatment: Nickel Plating

	Part Number			В	С	Applicable Slot Pin Handle Diameter	
	Туре	No.	A	В	U	Diameter	
		1	14	12	2	8, 10	
		2	17	14.5	4	12	
	I IWOU	3	21	17.5	6	16	
	KJWCH	4	25	20.5	8	20	
		5	30	24	10	25	
		6	36	28	12	30	