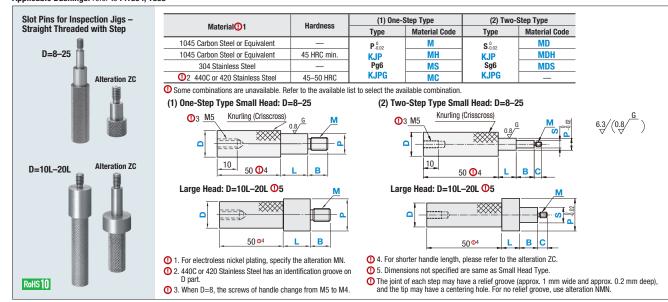
Slot Pins for Inspection Jigs

Straight Threaded with Step / Threaded Pins

Feature: Suitable when clamping work with threaded part and measuring workpiece diameter with straight part. Applicable Bushings: refer to P.1834, 1838



(1) Single-Row Type: Select Type, Material Code, D Dimension (For details refer to order example below).

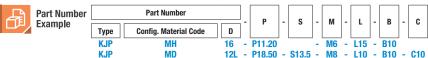
Part Number		Р	NA/D. NA							1mm Increment			
Туре	Material Code	D	0.01 mm Increment		M(P≥M)						L	В	
		8	4.00-6.00	3	4								
		10	5.00-8.00		4	5	6	8				0	
	M	12	5.00-10.00		4	5	6	8	10	S10		2-35	5 –25
P-0.02		16	8.00-14.00		4	5	6	8	10	S10	12	(L≤Px4)	(M <b≤mx3)< td=""></b≤mx3)<>
KJP	MH	20	10.00-18.00			5	6	8	10	S10	12	When L=0.	When M3
Pg6	MS	25	15.00-23.00			3	0	0	10	310	12	specify P as 0.	when ws (5≤B≤Mx2)
KJPG	IVIO	10L	10.00-16.00		4	5	6	8	10	S10		popolity i do o.	(OBDSWIZE)
	мс	12L	12.00-20.00			5	6	8	10	S10	12		
		16L	16.00-25.00				6	8	10	S10	12	(L+B	≤50)
		20L	20.00-30.00					<u> </u>	10	310	14		

① Large Head Type (D=10L-20L) is available for 1045 Carbon Steel or Equivalent only. ① S10 is fine thread (pitch 1.25). ① KJPND, KJPNDS are more economical when L=0.

(2) Two-Row Type: Select Type, Material Code, D Dimension (For details refer to order example below).

Part Number		Р	S(P≥S)	M/C. NO.				- 841		1 mm Increment			
Туре	e Material Code D		0.01 mm Increment	0.1 mm Increment	M(S≥M)				≥iVI)		L	В	С
		8	4.00-6.00	3.0-5.0	3	4							
		10	5.00-8.00	4.0-7.0		4	5	6					
		12	5.00-10.00	4.0-9.0		4	5	6	8				
S-0.02	MD	16	8.00-14.00	7.0-13.0		4	5	6	8	10 S10 12	2 –20	2 –20	5 –20
KJP	MDH	20	10.00-18.00	9.0-17.0			5	6	0	10 S10 12	L≤Px3	B≤Sx3	M≤C≤Mx3
Sq6	IVIDIT	25	15.00-23.00	14.0-22.0			o_	0	0	10 310 12	When P≤10	When S≤9	When M≤5
KJPG	MDS	10L	10.00-16.00	5.0-15.0		4	5	6	8	10 S10	L <px2< td=""><td>Wileii 3≤3 B≤Sx2</td><td>M<c<mx2< td=""></c<mx2<></td></px2<>	Wileii 3≤3 B≤Sx2	M <c<mx2< td=""></c<mx2<>
	WIDS	12L	12.00-20.00	6.0-19.0			5	6	8	10 S10 12	LSI AZ	DSOAL	INISOSINIAZ
		16L	16.00-25.00	8.0-24.0				6		0 40 040 40			
		201	20 00-30 00	10 0-29 0	1			O	8 10 S10 12	10 510 12			

O Large Head Type (D=10L-20L) is available for 1045 Carbon Steel or Equivalent only. O S10 is fine thread (pitch 1.25).



10ne-Step	Туре											
		Available Types										
D	D		P.0.	12		P _{g6}						
		KJPM	M KJPMH KJPMS KJPM		KJPMC	KJPGM	KJPGMH	KJPGMS	KJPGMC			
	8	•	•	•	•	•	•	•	•			
	10	•	•	•	•	•	•	•	•			
0	12	•	•	•	•	•	•	•	•			
Small Head	16	•	•	•	•	•	•	•	•			
	20	•	•	•	•	•	•	•	•			
	25	•	•	•	•	•	•	•	•			
	10L	•	•	_	_	•	•	_	_			
Large Head	12L	•	•	_	_	•	•	_	_			
	16L	•	•	_	_	•	•	_	_			
	20L	•	•	_	_	•	•	_	_			

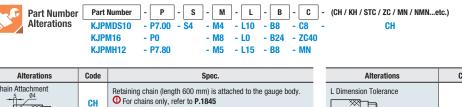
			ı	Available Type	S	
D			S-0.02	S _{g6}		
		KJPMD	KJPMDH	KJPMDS	KJPGMD	KJPGMDH
	8	•	•	•	•	•
	10	•	•	•	•	•
Casall Haad	12	•	•	•	•	•
Small Head	16	•	•	•	•	•
	20	•	•	•	•	•
	25	•	•	•	•	•
	10L	•	•	_	•	•
Large Head	12L	•	•	_	•	•
	16L	•	•	_	•	•
	20L	•	•	_	•	•

Application Example

For Two-Step Large Head type, first row can be used as a shoulder.

Slot Pins for Inspection Jigs

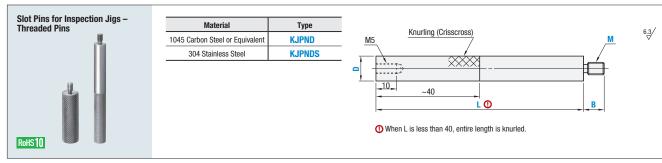
Straight Threaded with Step / Threaded Pins, continued



Chain Attachment	СН	Retaining chain (length 600 mm) is att • For chains only, refer to P.1845	ached to t	he gauge	body.
Engraving of P Dimension	КН	Machines flats on knurled head and er Not applicable to handle length 10. Engraved on the reverse side when			
Engraving of the Specified Characters	KF	Engraves alphabet or number. Ordering Code: KF-MISUMI0034 Printable Character: alphabet, number, (period) Not applicable to handle length 10. De Engraves on the reverse side when combined with KH. Up to 8 digits.	(Handle)	Max. Cha Small Head 5 10	Large Head — 5
Handle Length	ZC	Changes handle length 50 to 10, 20, 3 Ordering Code: ZC20 Handle length 10 and 20 is only aw length L+B(+C)≤30 For large head type, handle length applicable. So For handle length 10, there is no ta For handle length 10, combination	ailable wh 30 and 40 apped hole	en P≥5 aı) only are e.	

Alterations	Code	Spec.
L Dimension Tolerance	LKC	Changes the L dimension tolerance to ± 0.05 Ordering Code: LKC ① When the LKC is used, 0.1mm increment can be specified for L Dimension. ① L ≤ 30 ① P ≥ 4
No Relief Groove	NMN	Clears the relief groove between knurled part and straight part on the step. Starge Head not applicable.
Additional Surface Treatment (Electroless Nickel Plating)	MN	Electroless nickel plating is applied. O Applicable to Material 1045 Carbon Steel or Equivalent only. O Combination with STC is not available.
Additional Surface Treatment (Black Oxide)	STC	Adds Black Oxide Surface Treatment. O Applicable to Material 1045 Carbon Steel or Equivalent only. Combination with MN is not available.

Feature: Suitable when clamping workpiece with threaded part.



Part Nun	nber	L	М	B 1 mm Increment	
Туре	D	10 mm Increment	Selection		
	10			5–15	
KJPND KJPNDS	12	30–150	4 5 6 8 10 S10		
KJFNDS	16				



O S10 is fine thread (pitch 1.25).

