## **Guided Flat Belt Conveyors**

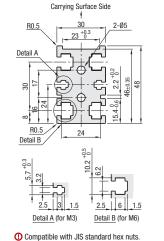
**Guided Belt to Prevent Lateral Movement, Center Drive, 3-Groove Frame (Pulley Dia. 50mm)** 

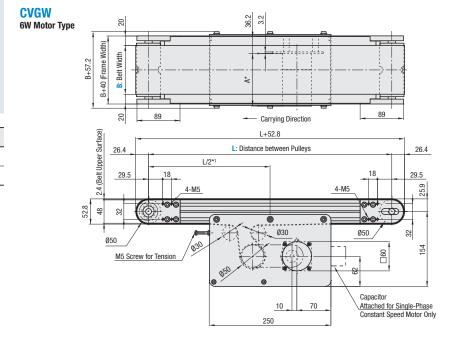
Features: The guided belt maintains straight movement. With the addition of tapped holes for pulley holders, mounting of optional parts becomes easier than that with CVSW.

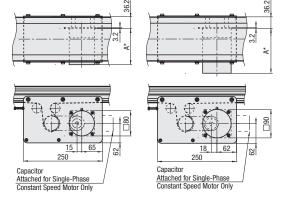


	Frame	Motor Cover (1)	Motor Cover (2)	Pulley Holder		
Material	Aluminum	Aluminum	Low Carbon Steel	Aluminum		
Surface Treatment	Clear Anodize	Paint	Paint	Paint		

## Frame Cross Section and Enlarged View (Symmetrical)







## \*1 The drive section can be moved to a desired \*2 When L≥485, each slot has four (4) nuts

When counterbores for the nuts are required, please specify in alterations.

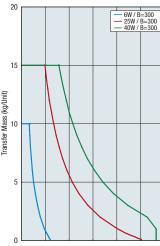
① The dimensions in the diagram are for Belt Specifications H (0.8mm thick). Take note that belt thickness varies by

Belt Speed (m/min)

### **Motor Specifications**

Output (W)	Mo	tor	Reduction Ratio	Motor Length				
Output (W)	Specification	Manufacturer	neuuciioii naiio	(A)				
		Panasonic	12.5-25	101.0				
		Pariasonic	30-180	108.0				
	Constant Speed	Oriental	12.5-18	105.0				
	Motor	Unentai	25-180	115.0				
6W		Taiwanese	12.5-75	114.7				
OW		laiwanese	90-180	120.7				
		Oriental	12.5-18	115.0				
	Variable Speed	Unentai	30-180	125.0				
	Motor	Tairranaa	12.5-75	126.9				
		Taiwanese	90-180	132.9				
		Panasonic	5-180	115.0				
	Constant Coose	Oriental	5–18	117.0				
	Constant Speed Motor	Unentai	25-180	127.5				
	WIOTOI	Taiwanese	129.0					
25W		90–180						
		Oriental	5-18	127.0				
	Variable Speed	Unentai	25-180	137.5				
	Motor	Taiwanese	5-75	139.5				
		laiwanese	90-180	146.5				
		Panasonic	5-180	142.0				
	Constant Consu	Oriental	5-18	147.0				
	Constant Speed Motor	Unentai	25-180	165.0				
40W	WIOTOI	Taiwanese	5-75	164.6				
		laiwanese	90-180	173.6				
		Oriental	5-18	157.0				
	Variable Speed	Orientai	25-180	175.0				
	Motor	Taiwanese	5-75	175.1				
		iaiwanese	90-180	184.1				





#### **Gearhead Reduction Ratio** \*May decrease depending on load condition

Gearneau	Bott opood (III/IIIII)							
Reduction Ratio	50Hz	60Hz						
5	47.1	56.5						
7.5	31.4	37.7						
9	26.2	31.4						
12.5	18.8	22.6						
15	15.7	18.8						
18	13.1	15.7						
25	9.4	11.3						
30	7.9	9.4						
36	6.5	7.9						
50	4.7	5.7						
60	3.9	4.7						
75	3.1	3.8						
90	2.6	3.1						
100	2.4	2.8						
120	2.0	2.4						
150	1.6	1.9						
180	1.3	1.6						

\*Reference Value may different by selected Belt.

# **Guided Flat Belt Conveyors** Guided Belt to Prevent Lateral

Movement, Center Drive, 3-Groove Frame (Pulley Dia. 50mm), continued

**Conveyor Resource Site:** http://www.misumiusa.com/convevor/ Conveyor selection, Design your own kit, & Maintenance parts search.

Part	Width B	Lenath L			Motor			Motor Manufacturer Selection		
Number		5mm Increment	Output (W)	Voltage (V)	Specification	Gearhead Reduction Ratio	Belt Specification	The prices vary by manufacturer.		
	25 IA115 SCM	(Constant Speed Motor)	5 7.5 9 12.5 15 18 25 30 36 50 60 75 90 100 120 150 180	H (General Purpose, Green) W (General Purpose, White) G (For Sliding, Green) S (For Sliding, White) D (Static Conductive)	A (Panasonic Motor) B (Oriental Motor) C (Taiwanese Motor)					
CVGW	50–300	25 (11166-11686)	IM (Constant Speed Motor)	<b>⊗</b> 5–9 not applicable for 6W Motor	O (Oil Resistant) N (Non-Stick Food Grade) J (No Belt)  * For belts other than the	* SCM (Variable Speed Motor) is not selectable for A.				
			6 25 NV (No Motor) NM (No Motor) NH (No Gearhead)		NH (No Gearhead)	above, select from Belt Specification below.	R (No Motor, Gearhead)			

O Connect the motor so that the belt rotates in the direction of conveyance

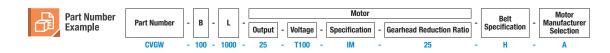
When "No motor, gearhead" is selected, the motor mounting hole pitch will vary depending on the motor's power rating. Please see Technical Information in our Conveyor Selection web site for the dimension details. When "No motor, gearhead" is selected, this unit will be delivered unassembled. The customer is to assemble the unit according to the included assembly instructions. See our Conveyor Selection site for assembly procedures and packaging details.

① Note that warpage might occur on the guided belt depending on the number of plies (thickness).

Belt Specification	Standard Belt	Optional Belt 1	Optional Belt 2	No Belt
General Purpose	H (Green), W (White)	_	_	
For Sliding	G (Green), S (White), SN (White)	_	_	
For Inclined Transfer	_	_	_	
Grip Type	_	_	GG (Green), GW (White)	
Oil Resistant	0 (Green)	OW (White)	_	(No Belt)
Non-adhesive	N (White)	NB (Sky Blue), NBG (Lime Green) HH (Green), HW (White)	HBG (Green)	
For Food Transfer	_	KW (White), KSB (Sky Blue), PHB (Sky Blue)	_	
Static Conductive	D (Black)	_	_	

1 If using Optional Belts, please select motor manufacturer A or B (Motor C is applicable for Standard Belt only.)

			Applicable Sizes															
<b>Part Number</b>	В	L385-	L405-	L505-	L605-	L705-	L805-	L905-	L1005-	L1105-	L1205-	L1305-	L1405-	L1505-	L1605-	L1705-	L1805-	L1905-
		400	500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000
	50-100	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	110-150	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
CVGW	160-200	_	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	210-250	_		•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	260-300	_		_	•	•	•	•	•	•	•	•	•	•	•	•	•	•





Specify Drive Section Position
Additional Counterbores
Roller Edge
Motor Cover with Window
Brackets for Speed Controller Included
Post-Assembly Insertion Nuts Included
Motors with Electromagnetic Brake
Stands (Legs)

For details of alterations, see P.1276.