Flat Belts / Round Belts / Pulleys / Idlers

Overview

Flat Belts

9 types of MISUMI flat belts are available: General Purpose, Sliding, Inclined Transfer, Static Conductive, Food Grade, Heat-Resistant, Oil-Resistant, Non-Adhesive, and Stainless Steel Types. Guided Belts are also available.

[Flat Belts List by Appearance and Features]

		General Purpose	Sliding	Inclined Transfer	Static Conductive	Food Grade	Heat-Resistant	Oil-Resistant	Non-Adhesive Food Grade	Stainless Steel Belt	
Appearance	Flat Bel	ts									
	Guided Flat Belts						-	-			-
Friction	Flat Belts	Front	0.2	0.1 (White) 0.15 (Green)	1.7	0.2	0.2	1.5	0.3	0.2	0.2
Coefficient (Ref.) *		Back	0.1	0.1	0.1	0.1	0.15	0.1	0.1	0.15	0.2
Versus Polished	Guided Flat Belts	Front	0.8	0.2	1.3	0.8	-	-	0.8	0.9	-
Steel		Back	0.2	0.2	0.2	0.2	-	-	0.2	0.2	-
Operating Temperature (°C)			-10~80 (No Cross-piece) -30~80 (With Cross-piece)					-40~180	-5~60 (No Cross-piece) -30~80 (With Cross-piece)	-10~80 (No Cross-piece) -30~80 (With Cross-piece)	-80~130
Feature			Conveyor flat belt for most general purposes.	a small friction coefficient. Suitable for accumulating		Provided with antistatic finish. Suitable for conveyance of static-sensitive electronic components.	Satisfies No. 370 Notification concerning Japanese Food Sanitation Laws, and standardized protections against bacterium, mould and fray (ear part fray).			Low adhesion belt surface is suitable for transferring objects with adhesive qualities.	304H belt with superior flatness, heat resistance, and

· Characteristics of Electronic Part Conveyor Belt

Ite	em	Unit	DHBLT	
Electrical Resist	ance of Surface	Ω	10 ⁴ ~10 ⁵	
Triboelectrical	* Test Condition A	1 V	10~20	
Voltage	* Test Condition B		5~10	

* Test Conditions

A: Belt Speed: 220m/min, Temperature: 21±0.5°C, Humidity: 70±1% B: Belt Speed: 20m/min, Temperature: 18±0.5°C, Humidity: 50±1%

Listed values are not guaranteed values but an example set of measured values.

*HACCP......Hazard Analysis (and) Critical Control Point

A technology developed by National Aeronautics and Space Administration (NASA) for sanitary control of space foods, which is applied to sanitary control in food industries and restaurants

· Conveyance belt for food has the function compliant with HACCP. · Cautions on Storing (for safe use) · Avoid direct sunlight.

· Store in place with no humidity.

· Store in a place with humidity of less than 80%, temperature of 0 \sim 40°C.

· Do not store in stacks and avoid bending during storage.

· Do not put them directly on the ground.

· Avoid contact with oil and chemicals.

Pulleys and Idlers for Flat Belts

MISUMI pulleys and idlers for flat belts are offered in a wide variety of shapes and sizes. You can choose the most suitable product for your needs, such as lateral movement and slip prevention.

[Pulleys / Idlers for Flat Belts List by Type]

	Belt Width (mm)			Standard Type			Stainless Steel Belt	Urethane Lined	Economy Type	Shaft Type
				Straight Type	Crowned Type V - Groove Straight Type		Crowned Type	Туре	Economy type	Snart Type
			O.D. (mm)							##
					Crowned shape to prevent Lateral Movement. Flanged type can be selected.	V -Groove Straight Type to prevent lateral movement. Compatible with guided belt.	to prevent Lateral Movement.	Urethane lining is applied (partially press- fit) to prevent slip of the belt and the pulley.	Economical product with thin pipe.	Shaft integrated product. Contributes to reduction of number of parts.
Pulley	Width Selectable	6~32	15~100	P.1115	P.1115	-	-	P.1115	-	-
	Width Configurable	25~100	15~80	-	P.1117	P.1117	-	P.1123	-	P.1125
		110~500		-	P.1121	P.1121	-	P.1124	P.1119	-
		40~160	50~100	-	-	-	P.1114	•	-	-
Idler	Width Selectable	6~32	15~50	P.1116	P.1116	-	-	-	-	-
	Width Configurable	25~100	15~80	P.1118	P.1118	P.1118	-	-	-	-
		110~500	18~80	P.1122	P.1122	P.1122	-	-	P.1120	-
		40~160	50~100	-	-	-	P.1114	-	-	-

Five types of MISUMI round belts are available: Standard Type, High Tension Type, Conductive Type, Seamless Type and Hollow Rope Type. Also, Welded Joint or Open End are selectable for Standard Type and High Tension Type.

[Features of Round Belts]

Suitable for conveying lightweight objects. Flexible on designs such as multi-shafts transmission or right angle transmission. High elasticity and hardness, and excels in abrasion resistance, oil resistance and weather resistance.

Not applicable to aromatic compounds (toluene, benzene, naphthalene, etc.). Avoid using or storing in humid locations.

Features of Each Type F.1127, 1128