

STRIPPER GUIDE PINS

—HEADED—

RoHS

SGPH

RoHS

SGOH (With oil grooves)

M SUJ2
H 58HRC~

D _{m5}	R	B	Catalog No.		L								Base unit price 1~9 pieces			
			Type	D	8	10	13	16	20	25	30	35	40	45	SGPH	SGOH
8	+0.012 +0.006	1.0	10	SGPH SGOH	8	40	50	60	70	80						
10					40	50	60	70	80	90	100					
13	+0.015 +0.007	1.5	13		40	50	60	70	80	90	100	110	120			
16			50		60	70	80	90	100	110	120	130	140	Quotation		
20	+0.017 +0.008	2.0	20		60	70	80	90	100	110	120	130	140			
25			70		80	90	100	110	120	130	140					

Order Catalog No. — L
SGPH 16 — 100

Price **Quotation**

Days to Ship **Quotation**

Alterations Catalog No. — L(LC) — (BC·TC·GC·TKC·RC)
SGPH 16 — LC95 — BC15

Quotation

Alteration	Code	Spec.	1Code
	LC	Full length change 0.5mm increments ● SGPH: 20 ≤ LC < L ● SGOH: 40 ≤ LC < L B dimension remains as specified. ⚠ To reduce the full length below the minimum specification length, combine with BC as necessary.	Quotation
	LC	Full length change (Long type LC)	
	BC	B dimension change 1mm increments 0 ≤ BC ≤ D × 2 ⚠ Full length L remains as specified.	

Alteration	Code	Spec.	1Code
	TC	Head thickness change 0.1mm increments 2 ≤ TC < 5 ⚠ Full length L is shortened by (5 - TC). If combined with LC, full length is equal to LC.	Quotation
	GC	Taper machining of the pin tip	
	TKC	Head thickness tolerance change T +0.3 0 +0.02	
	RC	Tip R change	

STRIPPER GUIDE PINS

—STRAIGHT—

RoHS

SGPN

RoHS

SGON (With oil grooves)

M SUJ2
H 58HRC~

D _{p6}	M × L Pitch	R	B	Catalog No.		L								Base unit price 1~9 pieces		
				Type	D	8	10	13	16	20	25	30	35	40	45	SGPN
8	+0.024 +0.015	M5 × 12 P0.8	1.0	SGPN SGON	8	40	50	60	70	80						
10					40	50	60	70	80	90	100					
13	+0.029 +0.018	M6 × 15 P1.0	13		40	50	60	70	80	90	100	110	120			
16			50		60	70	80	90	100	110	120	Quotation				
20	+0.035 +0.022	M8 × 20 P1.25	20		60	70	80	90	100	110	120	130	140			
25			70		80	90	100	110	120	130	140					

Order Catalog No. — L
SGPN 20 — 80

Price **Quotation**

Days to Ship **Quotation**

Alterations Catalog No. — L(LC) — (BC·DKC·GC·RC·TGC)
SGPN 20 — LC75 — BC20

Quotation

Alteration	Code	Spec.	1Code
	LC	Full length change 0.5mm increments ● SGPN: 20 ≤ LC < L ● SGOH: 40 ≤ LC < L B dimension remains as specified. ⚠ To reduce the full length below the minimum specification length, combine with BC as necessary. ⚠ If LC ≤ 25, the tap pilot hole in the pin tip may go all the way through.	Quotation
	LC	Full length change (Long type LC)	
	BC	B dimension change 1mm increments 0 ≤ BC ≤ D × 2 ⚠ When BC code is used, full length L and tap depth remain as specified. ⚠ If BC = 0, the 2mm groove on the outer periphery is eliminated.	

Alteration	Code	Spec.	1Code
	DKC	Press-fit tolerance change D _{p6} → D _{m5} ⚠ Cannot be used for SGOH.	Quotation
	GC	Taper machining of the pin tip	
	RC	Tip R change	
	TGC	Machining of the tapped side end face Perpendicularity 0.01 Surface roughness 1.6a	