

MAGNETS

RoHS **MG**

① **M** SUM24L
② **M** Alnico magnet
③ **M** Brass (C3604BD) Heat resistance 80°C

L	M×P	* Adhesive force N(kgf)	Surface magnetic flux density Gauss [G]	d ₁	d ₂	B	C	H	t	Catalog No.		Base unit price 1 ~ 19 pieces
										Type	D	
15	5×0.8	5.9 {0.6}	1100 ~ 1300	6	8	7	0.5	5	2.5	MG	10	Quotation
15	5×0.8	11.8 {1.2}		8	10.5						13	
20	6×1.0	15.7 {1.6}	10	13	10	6	3.5					
25	8×1.25	29.4 {3.0}	1200 ~ 1400	13	16	12	1.5	9	6.5		20	
30	8×1.25	44.1 {4.5}	1300 ~ 1700	15.5	18	13					25	
30	8×1.25	78.5 {8.0}	1400 ~ 1700	20	23.5	15					28	

Load [kgf] = Load N×0.101972 * Adhesive force: Refer to page at right (figure at bottom).
 ⚠ Because magnets are easily broken, do not use any alterations for them. ⚠ Adsorption power and surface magnetic flux density are reference values.
 ⚠ The end face is finished by grinding.

RoHS **MGN** (Strong, corrosion-resistant type)

① **M** SUM24L
② **S** Electroless nickel plating
③ **M** Neodymium magnet Heat resistance 80°C

L	M×P	* Adhesive force N(kgf)	Surface magnetic flux density Gauss [G]	d ₁	B	C	ℓ	Catalog No.		Base unit price 1 ~ 19 pieces
								Type	D	
10	3×0.5	2.9 {0.3}	3000 ~ 3200	4.0	2.0	0.3	6	MGN	6	Quotation
		5.8 {0.6}	3500 ~ 3700	5.0					8	
15	5×0.8	9.8 {1.0}	3400 ~ 3600	6.0	1.5	0.5	10		10	
		15.6 {1.6}	3200 ~ 3400	7.0					13	
20	6×1.0	36.2 {3.7}	3500 ~ 3700	9.5	2.0	1.0	12		16	
25	8×1.25	58.8 {6.0}	3100 ~ 3300	12.5					16	
30		8×1.25	112.7 {11.5}	3500 ~ 3700	16.5	3.0	1.5	18	25	
	196.1 {20.0}		3300 ~ 3500	18.5	28					

Load [kgf] = Load N×0.101972 * Adhesive force: Refer to page at right (figure at bottom).
 ⚠ Because magnets are easily broken, do not use any alterations for them. ⚠ Adsorption power and surface magnetic flux density are reference values.
 ⚠ The magnetic surface is recessed by 0.1 ~ 0.3 from the case.

Order **Catalog No.**
MG 13
HX 20

Days to Ship **Quotation**

Price **Quotation**

RoHS **HX**
HXH

(For high-temperature use)

	HX	HXH
M ①	SUM24L	
M ②	Cobalt magnet	
S	Black chrome plating	
Heat resistance	80°C	200°C

L	M×P	* Adhesive force N(kgf)	Surface magnetic flux density Gauss [G]	d ₁	d ₂	B	H	Catalog No.		Base unit price 1 ~ 19 pieces	
								Type	D		
6	3×0.5	2.9 {0.3}	2100 ~ 2600	4	5	2.0	1.5	HX	6	Quotation	
		3.9 {0.4}	2200 ~ 2600	5.5	6.5				8		
8	4×0.7	9.8 {1.0}	2100 ~ 2300	7	8	1.5	1.1		10		
		29.4 {3.0}	2200 ~ 2400	9.5	11				13		
10	5×0.8	49.0 {5.0}	2200 ~ 2500	12.5	14	3.0	2.6		HXH		16
13	6×1.0	88.3 {9.0}	2300 ~ 2600	16.5	18				20		
		127.5 {13.0}		21.5	23	25					

Load [kgf] = Load N×0.101972 * Adhesive force: Refer to the page at right (figure at bottom).
 ⚠ Because magnets are easily broken, do not use any alterations for them. ⚠ Adsorption power and surface magnetic flux density are reference values.
 ⚠ The magnet and holder are fastened by an adhesive.
 ⚠ The magnetic surface is recessed by 0.1 ~ 0.3 from the case.

RoHS **HXU**

① **M** SUM24L
② **M** Cobalt magnet
③ **M** Brass (C3604BD) Heat resistance 80°C

L	M×P	* Adhesive force N(kgf)	Surface magnetic flux density Gauss [G]	d ₁	d ₂	B	H	Catalog No.		Base unit price 1 ~ 19 pieces
								Type	D	
8	3×0.5	3.9 {0.4}	2100 ~ 2600	4	5	2	1.6	HXU	6	Quotation
		5.9 {0.6}	2400 ~ 2600	5	6				8	
10	4×0.7	14.7 {1.5}	2700 ~ 2900	7	8	3	2.1		10	
		34.3 {3.5}	2800 ~ 3100	9.5	11				13	
13	5×0.8	58.8 {6.0}	2900 ~ 3300	12.5	14	4	3.1		16	
15	6×1.0	98.1 {10.0}	2900 ~ 3400	16.5	18				20	
		137.3 {14.0}		21.5	23	25				

Load [kgf] = Load N×0.101972 * Adhesive force: Refer to page at right (figure at bottom).
 ⚠ Because magnets are easily broken, do not use any alterations for them. ⚠ Adsorption power and surface magnetic flux density are reference values.
 ⚠ The magnet and holder are fastened by an adhesive.
 ⚠ The magnetic surface is recessed by 0.1 ~ 0.3 from the case.

RoHS **HXMB**

M Cobalt magnet Heat resistance 200°C

T	* Adhesive force N(kgf)	Surface magnetic flux density Gauss [G]	Catalog No.		Base unit price 1 ~ 19 pieces
			Type	D	
2	1.0 {0.10}	2000 ~ 2100	HXMB (Heat resistance 200°C)	3	Quotation
	1.5 {0.15}			4	
	3.9 {0.40}			5	
1.5	6.9 {0.70}	2200 ~ 2400		7	

Load [kgf] = Load N×0.101972 * Adhesive force: Refer to the page at right (figure at bottom).
 ⚠ Magnets are extremely brittle and easily broken. ⚠ Because the magnets are easily damaged, fasten them so that they do not protrude from the holder.
 ⚠ Always use sufficient care when handling them.
 ⚠ Use adhesive to fasten the magnet in place.
 ⚠ Adsorption power and surface magnetic flux density are reference values.

* "Adhesive force" indicates the ability to lift up SS400 material (plate thickness 10 mm, top surface polished).

EX Example

Installation
 After press-fitting, install as shown in the figure in order to prevent the magnet from falling off.

Hole machining (reference)	
DH7	
20	+0.021
25	0
30	0
35	+0.025
40	0

