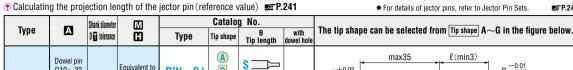
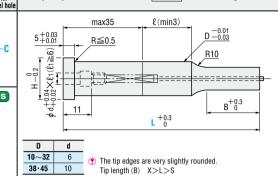
JECTOR PUNCHES WITH LOCATING DOWEL HOLES

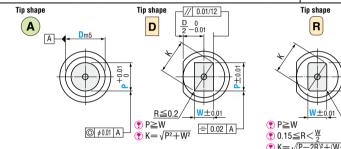


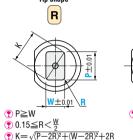


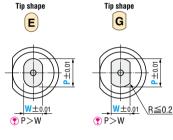












For details of jector holes, refer to Jector Punch Blanks. ■ P.236

Catalog No.										0.01mm increments					
			ł			L				A		E G	R	В	Н
Туре		D								min. P max.	P∙Kmax.	P•Wmin.	Ř		
S	RW—SJ□S—C Spring reinforced type RW—SJV□S—C	10	60	70	80	90	100	110	120	$3.00 \sim 9.99$	9.97	3.00		13	13
		13	60	70	80	90	100	110	120	$6.00 \sim 12.99$	12.97	6.00			16
		16	(60)	70	80	90	100	110	120	10.00 ~ 15.99	15.97	6.00	(B) only	19	19
		20	(60)	70	80	90	100	110	120	13.00 ~ 19.99	19.97	6.00			23
		25	(60)	70	80	90	100	110	120	18.00 ~ 24.99	24.97	6.00			28
	RW—SJ□L—C Spring reinforced type RW—SJV□L—C	10		70	80	90	100	110	120	3.00 ∼ 9.99	9.97	3.00	$R < \frac{W}{2}$ (19	13
		13		70	80	90	100	110	120	6.00 ∼ 12.99	12.97	6.00			16
		16		70	80	90	100	110	120	10.00 ~ 15.99	15.97	6.00	0.15≦	25	19
		20		70	80	90	100	110	120	13.00 ~ 19.99	19.97	6.00			23
		25		70	80	90	100	110	120	18.00 ~ 24.99	24.97	6.00			28
X	RW—SJ_X—C Spring reinforced type RW—SJV_X—C	10			80	90	100	110	120	6.00 ~ 9.99	9.97	6.00		30	13
		13			80	90	100	110	120	$6.00\sim12.99$	12.97	6.00			16
		16					100	110	120	10.00 ~ 15.99			_		19
		20					100	110	120	13.00 \sim 19.99] —			40	23
		25					100	110	120	$18.00 \sim 24.99$					28

- The spring constant of RW—SJV□□—C is as twice that of RW—SJ□□—C.
- (a)
 $(-1)^{-0.05}$

 (b)
 $(-1)^{-0.05}$

 (a)
 $(-1)^{-0.05}$
- Catalog No. L |-| P W R(R only) Order

RW-SJDS-C25 - 100 - P30.00 - W18.00



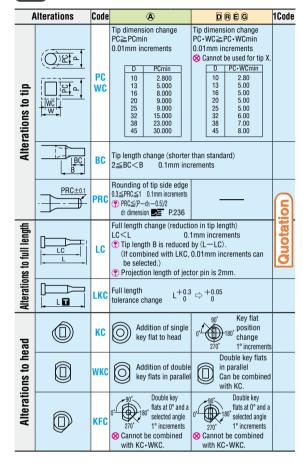
■Effect of spring reinforced type

The spring constant is twice that of a standard type jector punch. The large spring load results in more effective scrap removal.

■Effects of RW coating

Effective for press processing of ultra-high-tensile material and thick plate high-tensile material thanks to its superior wear resistance, peeling resistance and heat resistance. See the product data for details. EP.1607

	Catalog No.	-	L(LC)	–	P(PC)	-[W(WC) -	R	— (BC·HC·TC···etc.)
Alterations	RW-SJAS-C 25	-	LC95	_	P18.05				— (BC·HC·TC···etc.) — HC27



1	Alterations	Code	(A)	DREG	1Code						
		NKC	_	No key flat							
o head	± <u> ₹</u>	нс	Head diameter change D≦HC <h 0.1mm="" be="" cannot="" for="" increments="" products<="" retainer="" set="" td="" used="" ⊗=""></h>								
Alterations to head	TC	TC	Head thickness change 3.5≦TC<5 0.1mm increments ⑤ Full length L is shortened by (5—TC). If combined with LC, full length is equal to LC. ⊗ Cannot be used for retainer set products								
Alte	TCC	TCC	Chamfering of head This improves the strength of the punch head. ■ P.1611 0.1mm increments 0.5≦TCC≦(H−D)/2								
Alterations to shank		AC	AIR ate	jector pin is removed to cre- an air path and the side vent e is plugged from the inside nserting a resin (ABS) ring.	Quotal						
		NC		e jector pin is removed. Cannot be combined with AC.							
	*	TPC	Dowel pin change MS6—25 that comes with MSTP6—25 (tapped type).								
	€ D ^{-0.01}	NDC	No press-in lead	ℓ≥3 ⇔ ℓ=0							



133 134