

# POSITIONING LOCKING BLOCKS

—STANDARD TYPE—

ⓘ Non JIS material definition is listed on P.1351 - 1352

Part Number	M	H
LBCSK	SKS3	53~56HRC
LBCMK	HPM2T equivalent	37~41HRC

**RoHS**

**—Plain type—**

A=15~23

A=28~78

• Strength calculation for inlay sections **P.1316**

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Part Number	M	H
LBCSM	SKS3	53~56HRC

**RoHS**

**—Oil groove type—**

A=15~23

A=28~78

● Detail of oil groove

• Strength calculation for inlay sections **P.1316**

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Part Number	M	H
LBCSZ	SKS3	53~56HRC

**RoHS**

**—Oil-free (special solid lubricant) type—**

A=15~23

A=28~78

• Strength calculation for inlay sections **P.1316**

## ■ Plain type

a	ℓ	ℓ <sub>1</sub>	d <sub>1</sub>	d <sub>2</sub>	t	Part Number		T	A								G°				
						Type	L		13	15	18	23	28	33	38	48	15	17	20	22	
6	6	13	9.5	5.5	6	—Plain type— LBCSK (SKS3) LBCMK (HPM2T equivalent)	20	10	13	15	18	23	28	33	38	48	17	20	22		
								15	15	18	23	28	33	38	48	58	15	17	20	22	
								20	23	28	33	38	48	58	17	20	22				
7	10	17	11.5	6.5	7		25	10	23	28	33	38	48	58	17	20	22				
								15	18	23	28	33	38	48	58	68	78	15	17	20	22
								20	33	38	48	58	68	78	15	17	20	22			
8	13	21	14	9	9	30	20	33	38	48	58	68	78	15	17	20	22				
							25	15	17	20	22										
							30	15	17	20	22										

## ■ Oil groove type · Oil-free type

a	ℓ	ℓ <sub>1</sub>	d <sub>1</sub>	d <sub>2</sub>	t	Part Number		T	A								G°		
						Type	L		15 <th>18 <th>23 <th>28 <th>33 <th>38 <th>48 <th>15 <th>17 <th>20 <th>22</th> </th></th></th></th></th></th></th></th></th>	18 <th>23 <th>28 <th>33 <th>38 <th>48 <th>15 <th>17 <th>20 <th>22</th> </th></th></th></th></th></th></th></th>	23 <th>28 <th>33 <th>38 <th>48 <th>15 <th>17 <th>20 <th>22</th> </th></th></th></th></th></th></th>	28 <th>33 <th>38 <th>48 <th>15 <th>17 <th>20 <th>22</th> </th></th></th></th></th></th>	33 <th>38 <th>48 <th>15 <th>17 <th>20 <th>22</th> </th></th></th></th></th>	38 <th>48 <th>15 <th>17 <th>20 <th>22</th> </th></th></th></th>	48 <th>15 <th>17 <th>20 <th>22</th> </th></th></th>	15 <th>17 <th>20 <th>22</th> </th></th>	17 <th>20 <th>22</th> </th>	20 <th>22</th>	22
6	6	13	9.5	5.5	6	—Oil groove type— LBCSM (SKS3) —Oil-free type— LBCSZ (SKS3)	20	15	15	18	23	28	33	38	48	15	17	20	22
								20	15	17	20	22							
								25	28	33	38	48	58	68	78	15	17	20	22
7	10	17	11	6.5	7		25	15	28	33	38	48	58	68	78	15	17	20	22
								20	15	17	20	22							
								30	33	38	48	58	68	78	15	17	20	22	
8	13	21	14	9	9	30	20	33	38	48	58	68	78	15	17	20	22		
							25	15	17	20	22								
							30	15	17	20	22								

**Order** Part Number — T — A — G  
 LBCSK30 — 25 — A58 — G15  
 LBCSZ30 — 25 — A58 — G20

**Days to Ship** **Quotation**

**Price** **Quotation**

