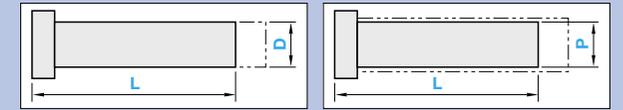


JIS head

Dies Steel
SKD61 equivalent

STRAIGHT CORE PINS

—SHAFT DIAMETER (D) SELECTION / SHAFT DIAMETER (P) DESIGNATION • L DIMENSION DESIGNATION TYPE—



ⓘ Non JIS material definition is listed on P.1351 - 1352

	RoHS	Type		M	H	T	
		Shaft diameter (D) selection	Shaft diameter (P) designation			D or P	L
		CPDJ—L	CPDJB—L	SKD61 equivalent	48~52HRC	-0.01 -0.02	+0.02 0

■ Shaft diameter (D) selection type

H	T	Part Number		L 0.01mm increments
		Type	D	
8	6	CPDJ—L	4	30.00~120.00
			4.5	
			5	
			5.5	
			6	
9	6	CPDJ—L	6.5	
			7	
10	6	CPDJ—L	8	
			10	
11	6	CPDJ—L	10	
13	8	CPDJ—L		
15	8	CPDJ—L		

■ Shaft diameter (P) designation type

H	T	Part Number		L 0.01mm increments	P 0.01mm increments
		Type	No.		
8	6	CPDJB—L	4	30.00~120.00	3.50~3.99
9			5		4.00~4.99
10			6		5.00~5.99
13	8	CPDJB—L	8	30.00~120.00	6.00~7.99
15			10		8.00~9.99

Order Shaft diameter (D) selection type Part Number — L
CPDJ—L5 — 72.35

Shaft diameter (P) designation type Part Number — L — P
CPDJB—L6 — 35.72 — P5.87

Days to Ship **Quotation**

P Price **Quotation**

Alterations Part Number — L — (KC • WKC...etc.)
CPDJ—L5 — 72.35 — HC 7.0

Alterations	Code	Spec.	1Code
	KC	Single flat cutting (D or P)/2 ≤ KC < H/2	
	WKC	Two flats cutting (D or P)/2 ≤ WKC < H/2	
	KAC KBC	Varied width parallel flats cutting (D or P)/2 ≤ KAC < H/2 KBC = 0.1mm increments only KAC < KBC < H/2	
	RKC	Two flats (right angled) cutting (D or P)/2 ≤ RKC < H/2	
	DKC	Three flats cutting (D or P)/2 ≤ DKC < H/2	
	SKC	Four flats cutting (D or P)/2 ≤ SKC < H/2	
	KGC	Two flats (angled) cutting (D or P)/2 ≤ KGC < H/2 0 < AG < 360 AG = 1° increments	
	KTC	Three flats cutting at 120° (D or P)/2 ≤ KTC < H/2	

Alteration details P.395

Alterations	Code	Spec.	1Code
	HC	Head diameter change HC = 0.1mm increments (D or P) ≤ HC < H ⓘ In relation to the diameter tolerance, alteration may create a straight piece with little diameter difference between the head and shaft.	
	HCC	Head diameter change (precision) HCC = 0.1mm increments (D or P) + 0.5 ≤ HCC < H - 0.3	
	TC	Head thickness change TC = 0.1mm increments (Dimension L remains unchanged.) T - TC ≤ Lmax. - L	
	TRN	Relief under the head (No need for plate chamfering)	
	NHC	Numbering on the head How to order P.396 ⊗ Combination with SKC not available.	

Straight
Core Pins

Standard

Quotation