
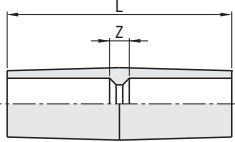

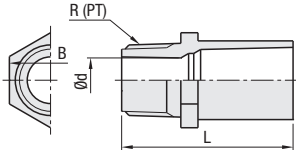

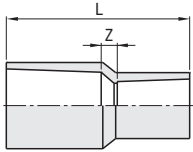

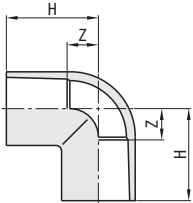

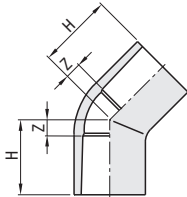


PVC Pipe Fittings (HI Fittings)

HI Fittings / Sockets for Valve / Reducing Socket / 90° Elbow / 45° Elbow

<p>PVC Pipe Fittings – HI Fittings Sockets</p>  <p>RoHS10</p>	<p>PVCCHS</p>  <p>Material: Impact Resistance PVC</p>
<p>PVC Pipe Fittings – Sockets for Valve</p>  <p>RoHS10</p>	<p>PVCCHSB</p>  <p>Material: Impact Resistance PVC</p>
<p>PVC Pipe Fittings – Reducing Socket</p> 	<p>PVCCHSD</p>  <p>Material: Impact Resistance PVC</p>
<p>PVC Pipe Fittings – 90° Elbow</p> 	<p>PVCHE</p>  <p>Material: Impact Resistance PVC</p>
<p>PVC Pipe Fittings – 45° Elbow</p> 	<p>PVCHEE</p>  <p>Material: Impact Resistance PVC</p>

Part Number		Z	L	Standards
Type	No.			
PVCCHS	13	5	57	JIS K 6743
	16	7	67	
	20	7	77	
	25	7	87	
	30	7	95	

① For dimension of the junction on fittings, see Dimension Table on overview in P.3353.

Part Number		R(PT)	d	B	L	Standards
Type	No.					
PVCCHSB	13	1/2	13	24	50	JIS K 6743
	16	1/2	13	29	57	
	20	3/4	18	33	64	
	25	1	23	40	71	
	30	1 1/4	31	46	80	

① For dimension of the junction on fittings, see Dimension Table on overview in P.3353.

Part Number		Z	L	Standards
Type	No.			
PVCCHSD	1613	5	61	JIS K 6743
	2016	6	71	
	2516	15	85	
	2520	9	84	
	3025	9	93	

① For dimension of the junction on fittings, see Dimension Table on overview in P.3353.


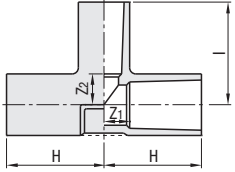

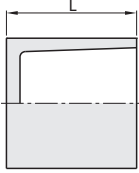

Part Number		Z	H	Standards
Type	No.			
PVCHE	13	10	36	JIS K 6743
	16	13	43	
	20	15	50	
	25	18	58	
	30	21	65	

① For dimension of the junction on fittings, see Dimension Table on overview in P.3353.

Part Number		Z	H	Standards
Type	No.			
PVCHEE	13	7	33	JIS K 6743
	20	9	44	
	25	11	51	

PVC Pipe Fittings (HI Fittings)

Tees / Cap / Adhesive

<p>PVC Pipe Fittings – Tees</p>  <p>RoHS10</p>	<p>PVCCHT</p>  <p>Material: Impact resistance PVC</p>
<p>PVC Pipe Fittings – Cap</p> 	<p>PVCCHC</p>  <p>Material: Impact resistance PVC</p>
<p>PVC Pipe Fittings – Adhesive</p>  <p>RoHS10</p>	<p>PVCHBN</p>

Part Number		Z ₁	Z ₂	H	ℓ	St
Type	No.					
PVCCHT	13	10	10	36	36	JIS K 6743
	16	13	13	43	43	
	20	15	15	50	50	
	25	18	18	58	58	
	30	21	21	65	65	

① For dimension of the junction on fittings, see Dimension Table on overview in P.3353.

Part Number		L	St
Type	No.		
PVCCHC	13	29	JIS K 6743
	16	33.5	
	20	38.5	
	25	44	
	30	48	

① For dimension of the junction on fittings, see Dimension Table on overview in P.3353.

Part Number		Weight by Volume (g)
Type	No.	
PVCHBN	100	100
	500	500

Part Number Example
PVCHBN100

Application Example

How to Cut Off

- By electric circular saw
- By disk sander
- By PVC pipe saw

Cut perpendicular to axis of pipe, using cut line as a guide.

How to Bond

- Cleaning: Clean the inside of joints and outer surface of insertion part with dry cloth.
- Applying adhesive: Apply adhesive evenly with the inside of joints, and then outer surface of insertion part in circular order.
- Insertion: Insert the pipe into the joint up to the marking line in one stroke after applying adhesive, and hold it for 30 seconds or more.
- Completed: Wipe off extra adhesive immediately, and prevent excessive pressure on the junction.