

Safety Door Switches

Accessories for Aluminum Extrusions

Safety Door Switches

HSWCA (Contact Type 1N0 / 1NC)
HSWCC (Contact Type 3NC)

(1) Caster

(2) Actuator

Components

(3) Body Mounting Bracket

(4) Body Mounting Bracket

Material: 6063 Aluminum Alloy
(3) Body Mounting Bracket
Material: 304 Stainless Steel
(4) Body Mounting Bracket

Body Side Extrusion	Actuator Side Extrusion	A	B	C	D
HFS5-2020	HFS5-2020	46	19	41.4	14.5
HFS6-3030	HFS6-3030	36	27	31.4	19.5
HFS8-4040	HFS8-4040	26	34	21.4	24.5
HFS8-4545	HFS8-4545	21	34	16.4	27
HFS6-3030	HFS6-3030	46	31	41.4	24.5
HFS8-4040	HFS8-4040	36	31	31.4	29.5
HFS8-4545	HFS8-4545	31	40	26.4	32

** Do not tighten or loosen the strain relief.
 * When wiring, do not let water, oil and others in to cable ends.*

** Cable length is 1,000 mm. *1 dust proof cap is included.
 * Cover unused insertion slot of two-way actuator with a dust proof cap.
 * Plastic stopper is for actuator positioning, and should be removed after installation.
 * Recommended tightening torque for mounting screws of body and actuator: 1.0-1.5 N·m*

Part Number	Type	No.	Body Mounting Side	Actuator Mounting Side	Accessories							
					Body Mounting Extrusion Side				Actuator Mounting Door Side			
					(5) Screw	(6) Nut	(7) Mounting Screws for Body	(8) Screw	(9) Nut			
5	HSWCA	HFS5-2020	Panel (3mm or 5mm)	SCB4-8	HNTASN5-4	SCB4-18	SCB4-12	SLBNR4				
6	HSWCC	HFS6-3030	Panel (3mm or 5mm)	SCB4-10	HNTASN6-4							
8		HFS8-4040 HFS8-4545	Panel (3mm or 5mm)	SCB4-12	HNTASN8-4	SCB4-15	SCB4-10	HNTFSN5-4				
5-5		HFS5-2020	HFS5-2020	SCB5-8	HNTASN5-5							
6-5		HFS6-3030		SCB5-10	HNTASN6-5							
8-5		HFS8-4040	HFS6-3030	SCB5-14	HNTASN6-5							
845-5		HFS8-4545		SCB5-15	HNTASN6-5							
6-6		HFS6-3030	HFS6-3030	SCB5-10	HNTASN6-5							
8-6		HFS8-4040		SCB5-10	HNTASN6-5							
845-6		HFS8-4545		SCB5-15	HNTASN8-5		SCB4-12	HNTFSN6-4				

Contact Ratings

Rated Insulation Voltage (Ui)		300V
Rated Current (Ith)		2.5A
Rated Operating Voltage (Ue)		30V, 125V, 250V
AC	Resistive Load (AC-12)	2.5A, 1.5A
	Inductive Load (AC-15)	1.5A, 0.75A
DC	Resistive Load (DC-12)	2.5A, 1.1A, 0.55A
	Inductive Load (DC-13)	2.3A, 0.55A, 0.27A

** Min. Load (Reference Values)=AC/DC3V, 5 mA
 (Useable operating range may change depending on load conditions and types.)
 * Safety Standard Certification C300: AC-15 0.75A/240V Q300: DC-13 0.27A/250V*

Contact Config. & Operation Characteristics

Type	Contact Configurations	Operating Characteristics
HSWCA		
HSWCC		

Please refer to insulation colors and white lines for conductor identification.

No.	Insulator Color	No.	Insulator Color
1	Orange / White	4	Brown
2	Blue / White	5	Blue
3	Brown / White	6	Orange

Safety Cautions

- Shut off the power before attaching, detaching, wiring, maintaining and examining. There is a possible risk of fire or electric shock.
- If a relay is to be placed between a emergency stop switch and a potentially hazardous load, use special safety relays to make the system redundant. The safety may be compromised by using non-safety relays due to fused contacts.
- Do not place a PLC between the safety switch and potentially hazardous load. PLC malfunction may compromise safety.
- Do not disassemble, modify, or interfere with the safety switch functions in any means. Malfunction and accidents may occur.
- Mount an actuator in places where human body do not come in contact when opening and closing the door to prevent injury.

Cautions for Use

- Do not use the safety switches as a door stopper for any door type. Add a mechanical door stopper at the end of the door stroke. Protect safety switches from being overloaded.
- Do not open/close the door roughly in order to avoid causing excessive impacts on the safety switch. An impact over 300 m/s² may cause safety switch failure.
- Prevent any foreign objects from getting inside the safety switch through actuator's insertion slot. Excess amount of foreign objects or dust in the safety switch may affect the internal mechanisms and cause failures.
- Safety switches should not be stored in dusty or wet locations, or locations which are subject to organic gas or direct sunlight.
- Operation without an actuator designed for the safety switch may cause switch failures.

Performance Specifications

Applicable Standards	ISO14119, EN1088, IEC60947-5-1, EN60947-5-1 (DEMKO Certification), GS-ET-15 (BG Certification), UL508 (UL Listing Certification), CSA C22.2 No.14 (c-UL Listing Certification)
Application Standards	IEC60204-1/EN60204-1
Applicable Directives	73 / 23 / EEC (Low Voltage Directive)
Standard Use Condition	Operating Ambient Temperature: -25~70°C (No condensation) Relative Humidity: 45~85% (No condensation) Storage Ambient Temperature: -40~80°C (No condensation) Operating Environment: Pollution Level 3
Impulse Withstand Voltage	4 kV
Insulation Resistance	Charged part and non-charged part: 100 M or more (with DC 500V High Resistance Meter) Between polar charged parts: 100M or more (with DC 500V mega)
Contact Resistance	Less than 300m (Initial value, cable length 1m)
Appliance Class	Class II (IEC61140)
Degree of Protection	IP67 (IEC60529)
Impact Resistance	Malfunction: 300 m/s ² Endurance: 1000 m/s ²
Vibration Resistance	Malfunction: 5~55 Hz, Amplitude 0.5 mm or more Endurance: 30 Hz, Amplitude 1.5 mm or more
Actuator Operating Speed	0.05~1.0 m/s
Direct Opening Action Stroke	8 mm or More
Direct Opening Force	60 N or More
Operating Frequency	1200 times/h
Mechanical Durability	Over 1,000,000 Times (GS-ET-15)
Electrical Durability	Over 100,000 Times (Operating Frequency 1200 times/h, Load Condition: AC-12 250V 1.5A, DC-12 250V 0.2A)
Condition Short-Circuit Current	50A (250V) (Note)
Body Color	Black
Cable	UL2464 No.20 AWG (6-Conductors)
Mass	About 120g (For HSWCC body)

Note: Please use 250V/10A fast-blow fuse as short-circuit protection device.

Safety Door Switches, continued

Locks

Application Example

Panel Door Example

Example of Extrusion Door

For Panel Doors, the switch can be mounted horizontally or vertically.

For Frame Doors, the switch can be mounted perpendicular to the frame only.

Part Number Example

Part Number: **HSWCA6**

Locks for Aluminum Extrusions

HFLOCK

ⓘ To lock (1), insert key into opening (A) and rotate counterclockwise 180°.

ⓘ When (1) is lifted, (2) is retracted.

S: Moving range of special nuts
7≤S≤25

Material: JIS-ADC12

ⓘ Cannot be used for sliding doors

Type	Part Number		Extrusions (Series)	Screws	Accessory		
	No.				Nuts	Key	
HFLOCK	5	HFS5	CBM6-20	4 pcs.	Dedicated M6 Nut	4 pcs.	Key
	6	HFS6	CBM6-30				
	8	HFS8	CBM6-35				
	8-45	HFS8-45	CBM6-40				

Part Number Example

Part Number: **HFLOCK5**

Application Example

Extrusion Installation Example

HFS6-3030-500-Z6-XA200-XB256

Alteration Examples of Counterbore Machining on Extrusions for HFLOCK Mounting

Extrusion Square	Alternation Instruction	Qty.
20	HFS5-2020-500-Z6-XA200-XB256	2
30	HFS6-3030-500-Z6-XA200-XB256	2
40	HFS8-4040-500-Z6-XA200-XB256	2
45	HFS8-4545-500-Z6-XA200-XB256	2

HFLOCK is a lock for aluminum extrusions. The lock is mounted on the counterbored extrusion using the included screws, as shown on the Alteration Examples above.

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