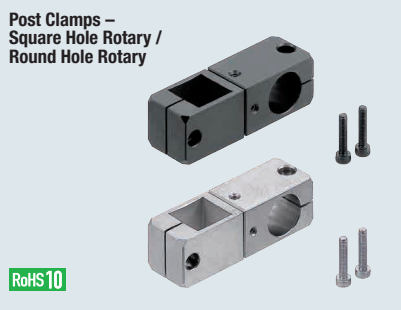


Post Clamps

Square / Round Hole Rotary

Features: Combined with Square Tubes and Brackets for Stands, Post Clamps can prevent rotation while adjusting height.

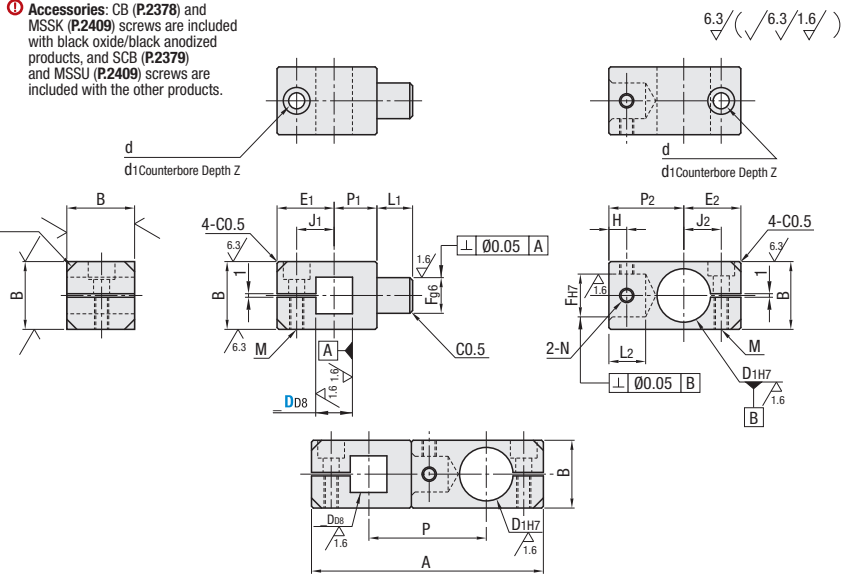
Post Clamps – Square Hole Rotary / Round Hole Rotary



RoHS10

Type	Material	Surface Treatment	Accessories
KHKR	1018 Carbon Steel or Equivalent	Black Oxide	Hex Socket Head Set Screws
MHKR		Electroless Nickel Plating	
AHKR	6063 Aluminum Alloy	Black Anodize	
SHKR	304 Stainless Steel	—	

ⓘ Accessories: CB (P2378) and MSSK (P2409) screws are included with black oxide/black anodized products, and SCB (P2379) and MSSU (P2409) screws are included with the other products.



Part Number			D <sub>107</sub> *		F			A	B	P	P <sub>1</sub>	P <sub>2</sub>	L <sub>1</sub>	L <sub>2</sub>	E <sub>1</sub>	E <sub>2</sub>	H	J <sub>1</sub>	J <sub>2</sub>	M (Coarse)	N (Coarse)	d	d <sub>1</sub>	Z	C	
Type	D <sub>06</sub> *					g <sub>6</sub>	H <sub>7</sub>																			
KHKR MHKR AHKR SHKR	8	+0.062	8	+0.015	5	-0.004 -0.012	+0.012 +0.012	43	12	19	7	12	6	6.3	12.5	11.5	3	8	7	M3	M3	3.5	6	3	2	
	10	+0.040	10	+0.015				52	13	23	9	14			15	14		10	9	M4		M4	4.5	7.5		5
	12	+0.077	12	+0.018				58	15	26	11	15			16.5	15.5		11	10							
	15	+0.050	15	+0.018	67	19	33	12	21	18	16	12.5	10.5	M5	M5	5.5	9	5.5	4							
	20	+0.098	20	+0.021	78	25	39	15	24	10	10.3	20.5	18.5							15	13					
	25	+0.065	25	+0.021	90	30	44	18	26	24	22	18	16													


ⓘ \* The tolerance and perpendicularity of D<sub>06</sub> and D<sub>107</sub> is the tolerances before slitting.  
ⓘ Recommended tolerances of D, mating shafts: g<sub>6</sub>, f<sub>6</sub>. Use of a long wrench is recommended for tightening.



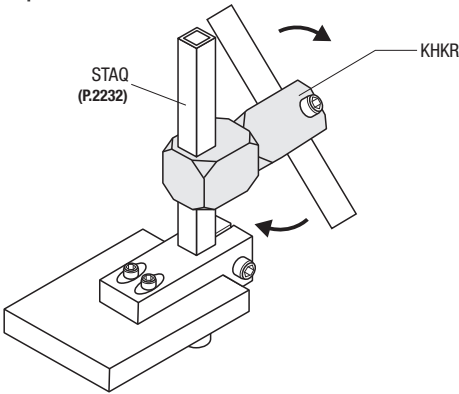
Part Number Example

Part Number

KHKR20



Application Example



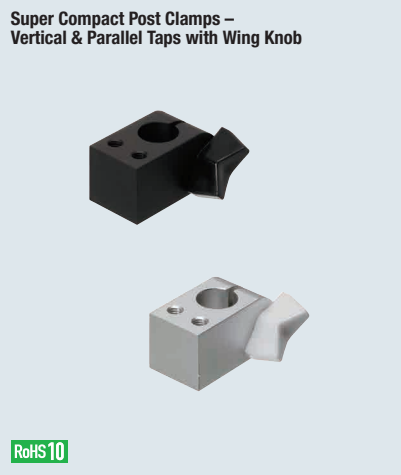
D	Included Screws
8	M3-8, 2 pcs.
10	M4-8, 2 pcs.
12	M4-10, 2 pcs.
15	M4-12, 2 pcs.
20	M4-20, 2 pcs.
25	M5-20, 2 pcs.

Super Compact Post Clamps

Vertical & Parallel Tapped with a Wing Knob / Vertical & Parallel Tapped

Features: Affordable and compact tapped post clamps. Wing Knob helps easy setup changes.

Super Compact Post Clamps – Vertical & Parallel Taps with Wing Knob

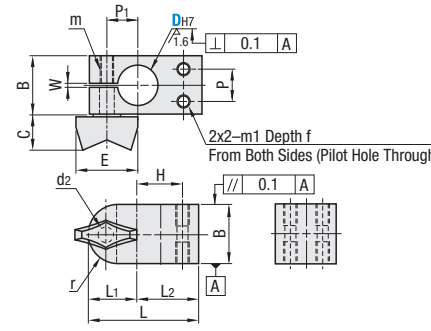


RoHS10

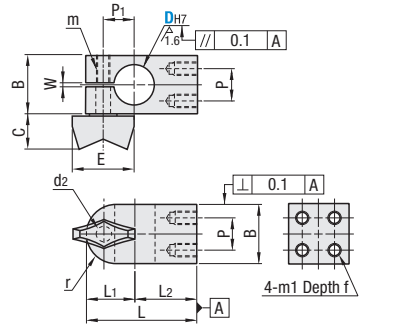
Type	Material	Surface Treatment	Accessories
Vertical Taps	Aluminum Alloy	Black Anodize Clear Anodize	Hex Socket Head Cap Screws
Parallel Taps			Wing Knob (Black)
			Wing Knob (White)

\* Head of Wing Knob: Nylon 66  
Thread: SWRM Low Carbon Steel–10 (Trivalent Chromate)

Vertical Taps with Wing Knob



Parallel Taps with Wing Knob



Part Number		B	L	L <sub>1</sub>	L <sub>2</sub>	r	H	m <sub>1</sub>	f	P	P <sub>1</sub>	W	d <sub>2</sub>	m	Wing Knob		
Type	D <sub>HT</sub>														E	C	
Vertical Taps AMNCC Parallel Taps AQMCC AQMW	6	+0.012 0	10	21.5	10.5	11	5	8	M2.6	4	5	6.5	1	3.5	M3	18	10.5
	8	+0.015 0	12	25	11	14	6	10	M3	5	6	7					
	10	0	16	29.5	13.5	16	8	11	M4	6	8	8.5	1.5	4.5	M4		
	12	+0.018 0	18	32	14	18	9	13				9					
	15	0	22	41	18	23	11	17	M5	8	12	12		5.5	M5	28	15

ⓘ The tolerance and perpendicularity of D<sub>07</sub> is before slitting.  
ⓘ Recommended tolerances of mating shafts are g<sub>6</sub> and f<sub>6</sub>. Except for wing knobs, use of a long wrench is recommended for fastening.




Part Number Example

Part Number

AQMWC10

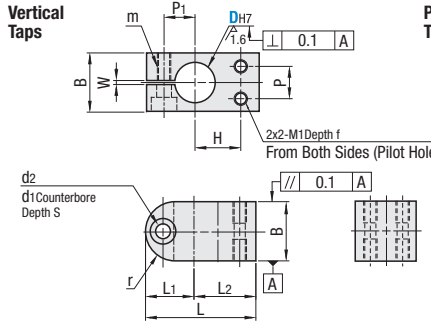
Super Compact Post Clamps – Vertical Taps and Parallel Taps



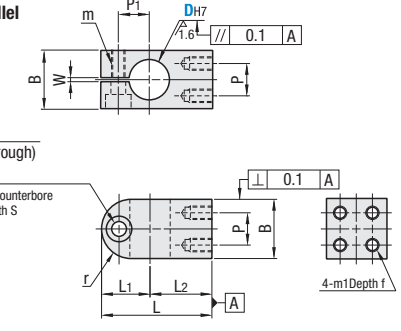
RoHS10

Type	Material	Surface Treatment	Accessories
Vertical Taps	Aluminum Alloy	Black Anodize Clear Anodize	Hex Socket Head Cap Screws
Parallel Taps			

Vertical Taps



Parallel Taps



Part Number		B	L	L <sub>1</sub>	L <sub>2</sub>	r	H	m <sub>1</sub>	f	P	P <sub>1</sub>	W	m	d <sub>1</sub>	d <sub>2</sub>	S	
Type	D <sub>H7</sub>																
Vertical Taps AMNC AMNW	6	+0.012 0	10	21.5	10.5	11	5	8	M2.6	4	5	6.5	1	M3	6.5	3.5	3.5
	8	+0.015 0	12	25	11	14	6	10	M3	5	6	7					
	10		16	29.5	13.5	16	8	11	M4	6	8	8.5	1.5	M4	8	4.5	4.5
	12	+0.018 0	18	32	14	18	9	13				9					
		15		22	41	18	23	11	17	M5	8	12		12	M5	9.5	5.5

ⓘ The tolerance and perpendicularity of D<sub>07</sub> is before slitting.  
ⓘ Recommended tolerances of mating shafts are g<sub>6</sub> and f<sub>6</sub>. Except for wing knobs, use of a long wrench is recommended for fastening.



Part Number Example

Part Number

AMNC8

D	Included Screws
6	M3-6
8	M3-8
10	M4-10
12	M4-12
15	M5-15

1 pc.