


NC Blocks

Standard Rectangular Shaped 4 Holes Sideholes

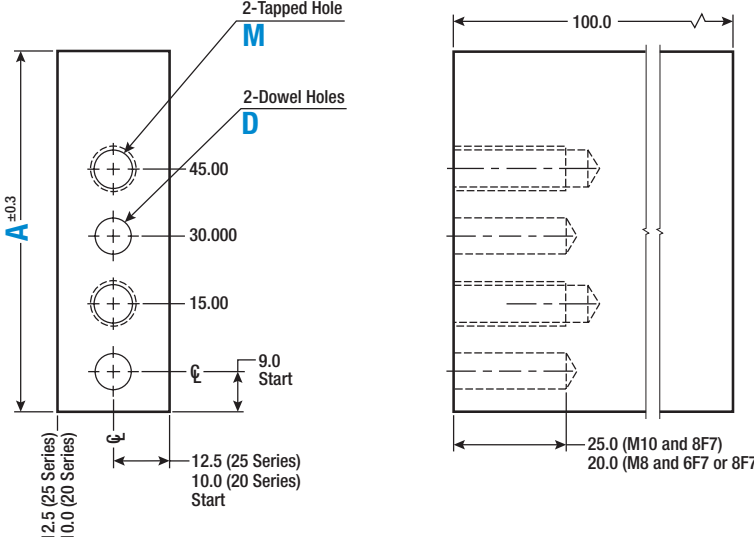


3D CAD is available online.

P/N Marking

Type	Material	Coating
ANR	4140 Alloy Steel	Black Oxide
	304 Stainless Steel	—

Tolerance					
Dim.	Tol.	Finish (Ra)	Geometric		
0.0	±0.3	6.0 µm			0.015 T.I.R
0.00	±0.03	3.0 µm			Surfaces
0.000	±0.02	1.6 µm			



2-Tapped Hole M
2-Dowel Holes D

12.5 (25 Series)
10.0 (20 Series)

9.0 Start

25.0 (M10 and 8F7)
20.0 (M8 and 6F7 or 8F7)

Standard NAAMS (25 mm Series, NC Rectangular Block)					
Type	Hole Selection (A) / Material		A Length	D Dowel Hole	
	M10	304		8F7	Tolerance
ANR	240	241	80.0	8F7	+0.013 / +0.028
	242	243	120.0		

M10 (M10 x 1.5 Tapped Hole), N11 (Ø11 Through Hole). Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.

Standard NAAMS (20 mm Series, NC Rectangular Block)					
Type	Hole Selection (A) / Material		A Length	D Dowel Hole	
	M8	304		6F7	Tolerance
ANR	540	541	80.0	6F7	+0.010 / +0.022
	542	543	120.0		
	311	312	80.0	8F7	+0.013 / +0.028
	313	314	120.0		


M8 (M8 x 1.25 Tapped Hole), N9 (Ø9 Through Hole). Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.

Part Number Example

Type	Specification
ANR	240
ANR	540

Rough Locator

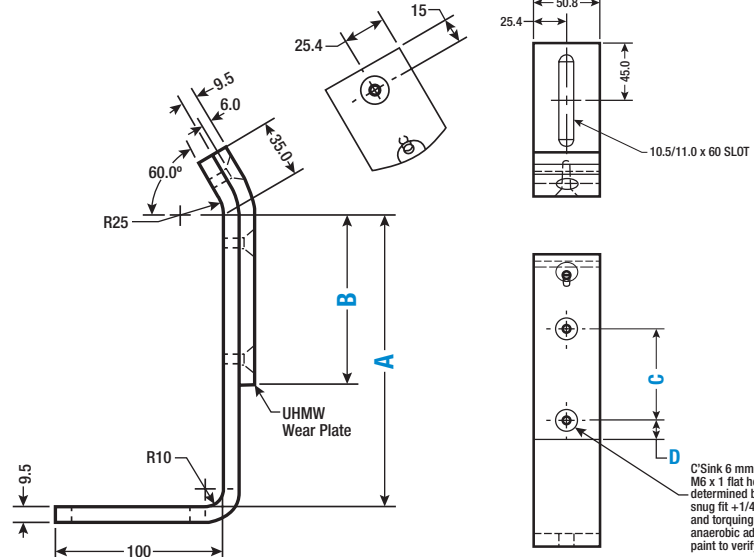
L-Shaped Inside with Resin Guide



3D CAD is available online.

Type	Item	Material	Coating
ARL__RP	Wear Plate	UHMW	—
	Main Bracket	A-36 Steel	Black Oxide

Tolerance		
Dimension	Fabrication	Machining
0.0 mm	±1.5 mm	±0.3 mm



UHMW Wear Plate

10.5/11.0 x 60 SLOT

C: Sink 6 mm deep and tap as shown for M6 x 1 flat head screw. Hole quantity determined by rough locator size. Install snug fit + 1/4 turn per fastener installation and torquing procedure. Coat threads with anaerobic adhesive and mark head with paint to verify compliance.

Standard NAAMS Rough Locators							
Type	A Length Selection	Spec	A	B	C	D	
ARL	075	RP	65.0	55.0	N/A	25.0	
	100		90.0				
	125		115.0				
	150		140.0				
	175		165.0	100.0			70.0
	200		190.0				
	225		215.0				
	250		240.0				

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Part Number Example

Type	Specification
ARL	075RP
ARL	200RP