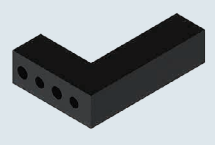
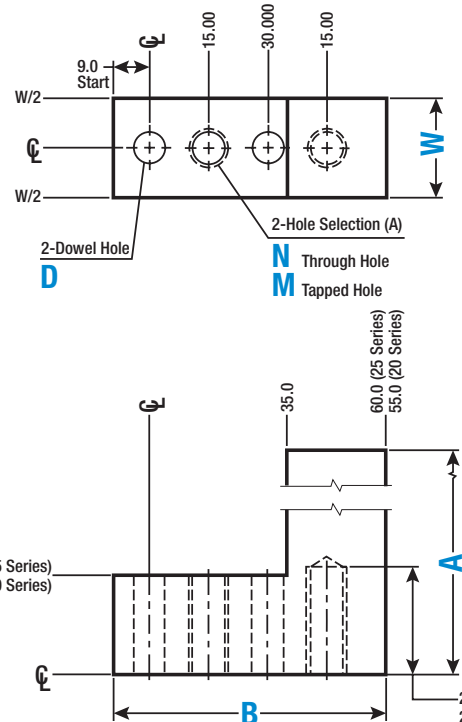


NC Blocks

Standard L-Shaped 4 Holes (Tapped)



3D CAD is available online.



9.0 Start
W/2
W/2
15.00
30.000
15.00
W
D
2-Hole Selection (A)
N Through Hole
M Tapped Hole
2-Dowel Hole
A
25.0 (25 Series)
20.0 (20 Series)
35.0
60.0 (25 Series)
55.0 (20 Series)
B
25.0 (25 Series)
20.0 (20 Series)

Type	Material	Coating
ANL	4140 Alloy Steel	Black Oxide
	304 Stainless Steel	—

Tolerance					
Dim.	Tol.	Finish (Ra)	Geometric		
0.0	±0.3	6.0 μm			0.015 T.I.R
0.00	±0.03	3.0 μm			
0.000	±0.02	1.6 μm			

Standard NAAMS (NC L-Block, 25 mm Series)							
Type	Hole Selection (A) / Material		A	B	W	D Dowel Hole	Tolerance
	M10						
	4140	304					
ANL	064	065	60.0	69.0	25.0	8F7	+0.013 / +0.028
	104	105	100.00				

M10 (M10 x 1.5 Tapped Hole), N11 (Ø11 Through Hole). Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.

Standard NAAMS (NC L-Block, 20 mm Series)							
Type	Hole Selection (A) / Material		A	B	W	D Dowel Hole	Tolerance
	M8						
	4140	304					
ANL	211	212	60.0	64.0	20.0	8 F7	+0.013 / +0.028
	311	312	100.0				
	364	365	60.0			6 F7	+0.010 / +0.022
	404	405	100.0				

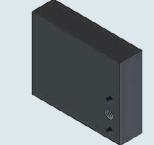
M8 (M8 x 1.25 Tapped Hole), N9 (Ø9 Through Hole). Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.

Part Number Example

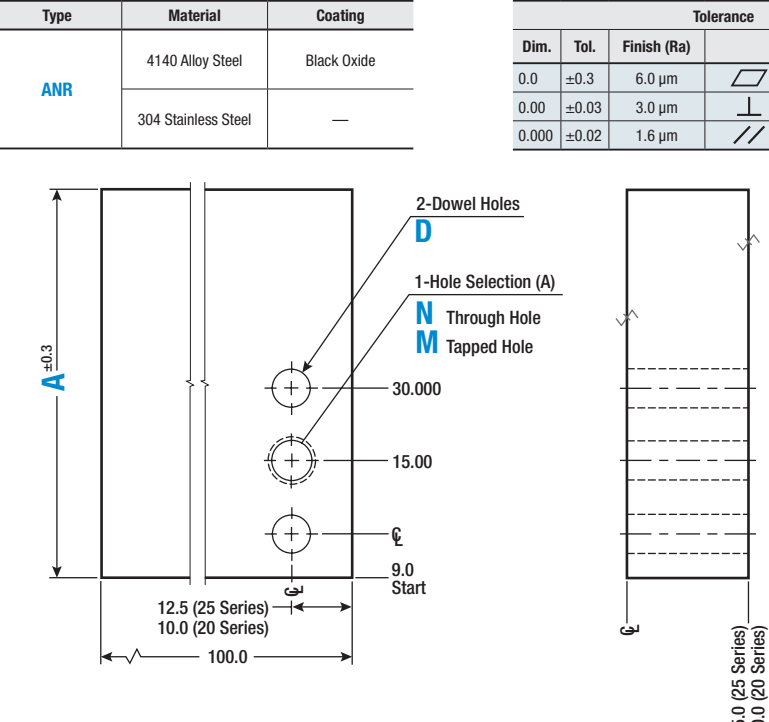
Part Number	
Type	Specification
ANL	105

NC Blocks

Standard Rectangular Shaped 3 Holes



3D CAD is available online.



P/N Marking →

2-Dowel Holes
D
1-Hole Selection (A)
N Through Hole
M Tapped Hole
A ±0.3
30.000
15.00
9.0 Start
12.5 (25 Series)
10.0 (20 Series)
100.0
25.0 (25 Series)
20.0 (20 Series)

Type	Material	Coating
ANR	4140 Alloy Steel	Black Oxide
	304 Stainless Steel	—

Tolerance					
Dim.	Tol.	Finish (Ra)	Geometric		
0.0	±0.3	6.0 μm			0.015 T.I.R
0.00	±0.03	3.0 μm			
0.000	±0.02	1.6 μm			

Standard NAAMS (NC Rectangular Block, 25 mm Series)							
Type	Hole Selection (A) / Material				A Length	D Dowel Hole	Tolerance
	M10		N11				
	4140	304	4140	304			
ANR	130	131	132	133	80.0	8F7	+0.013 / +0.028
	134	135	136	137	120.00		

M10 (M10 x 1.5 Tapped Hole), N11 (Ø11 Through Hole). Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.

Standard NAAMS (NC L-Shaped Block, 20 mm Series)							
Type	Hole Selection (A) / Material				A	D Dowel Hole	Tolerance
	M8		N9				
	4140	304	4140	304			
ANR	600	601	602	603	80.0	8F7	+0.013 / +0.028
	604	605	606	607	120.00		

M8 (M8 x 1.25 Tapped Hole), N9 (Ø9 Through Hole). Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.

Part Number Example

Part Number	
Type	Specification
ANR	130
ANR	320