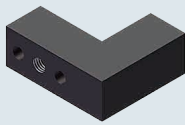
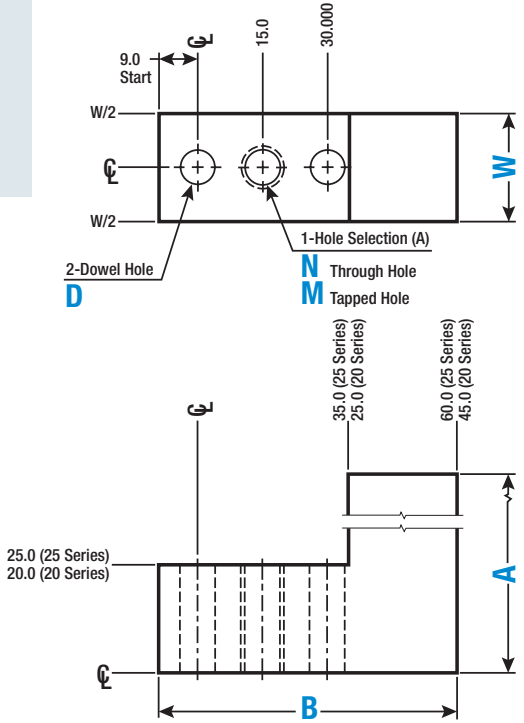


NC Blocks

Standard L-Shaped 3 Holes



3D CAD is available online.



Type	Material	Coating
ANL	4140 Alloy Steel	Black Oxide
	304 Stainless Steel	—


Tolerance					
Dim.	Tol.	Finish (Ra)	Geometric		
0.0	±0.3	6.0 μm			0.015 T.I.R
0.00	±0.03	3.0 μm			0.015 T.I.R
0.000	±0.02	1.6 μm			0.015 T.I.R

Standard NAAMS (NC L-Shaped Block, 25 mm Series)									
Type	Hole Selection (A) / Material				A	B	W	D Dowel Hole	
	M10		N11					Tolerance	
	4140	304	4140	304					
ANL	060	061	062	063	60.0	69.0	25.0	8F7	+0.013 / +0.028
	100	101	102	103	100.00				

M10 (M10 x 1.5 Tapped Hole), N11 (Ø11 Through Hole). Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.

Standard NAAMS (NC L-Shaped Block, 20 mm Series)									
Type	Hole Selection (A) / Material				A	B	W	D Dowel Hole	
	M8		N9					Tolerance	
	4140	304	4140	304					
ANL	215	216	217	218	60.0	54.0	20.0	8F7	+0.013 / +0.028
	225	226	227	228	100.0				

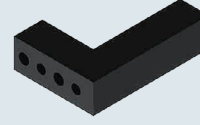
M8 (M8 x 1.25 Tapped Hole), N9 (Ø9 Through Hole). Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.

 Part Number Example

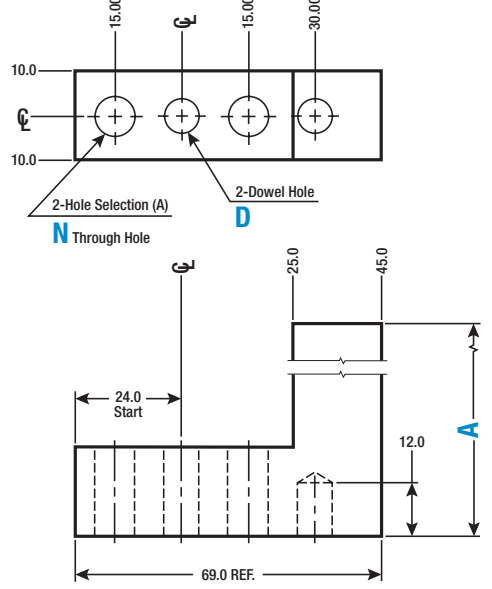
Part Number	
Type	Specification
ANL	061
ANL	102

NC Blocks

Standard L-Shaped 4 Holes (Through) / Standard L-Shape 4 Hole (25 mm Series, Through & Dowel)



3D CAD is available online.




Type	Material	Coating
ANL	4140 Alloy Steel	Black Oxide
	304 Stainless Steel	—

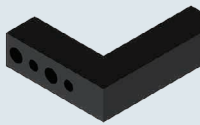
Tolerance					
Dim.	Tol.	Finish (Ra)	Geometric		
0.0	±0.3	6.0 μm			0.015 T.I.R
0.00	±0.03	3.0 μm			0.015 T.I.R
0.000	±0.02	1.6 μm			0.015 T.I.R

Standard NAAMS (NC-L Block, 20 mm Series)					
Type	Hole Selection (A) / Material		A	D Dowel Hole	
	N9			Tolerance	
	4140	304			
ANL	221	222	60.0	8 F7	+0.013 – +0.028
	366	367		6 F7	+0.010 – +0.022
	406	407	100.0	6 F7	+0.010 – +0.022
	411	412		8 F7	+0.013 – +0.028

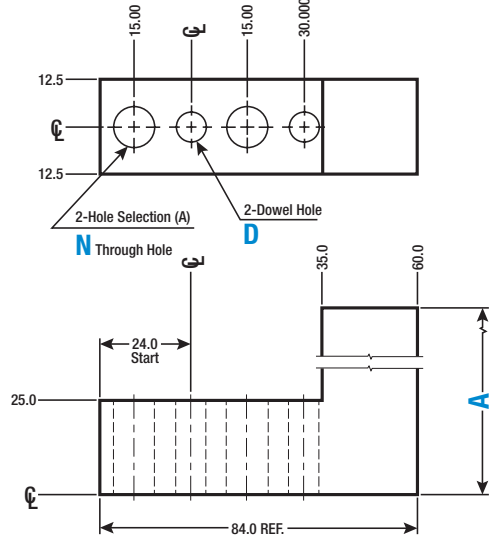
N9 (Ø9 Through Hole). Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.

 Part Number Example

Part Number	
Type	Specification
ANL	407



3D CAD is available online.




Type	Material	Coating
ANL	4140 Alloy Steel	Black Oxide
	304 Stainless Steel	—

Tolerance					
Dim.	Tol.	Finish (Ra)	Geometric		
0.0	±0.3	6.0 μm			0.015 T.I.R
0.00	±0.03	3.0 μm			0.015 T.I.R
0.000	±0.02	1.6 μm			0.015 T.I.R

Standard NAAMS (25 Series NC L-Block)					
Type	Hole Selection (A) / Material		A	D Dowel Hole	
	N9			Tolerance	
	4140	304			
ANL	066	067	60.0	8 F7	+0.013 – +0.028
	106	107	100.0		

N9 (Ø9 Through Hole). Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.

 Part Number Example

Part Number	
Type	Specification
ANL	106