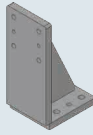


Riser

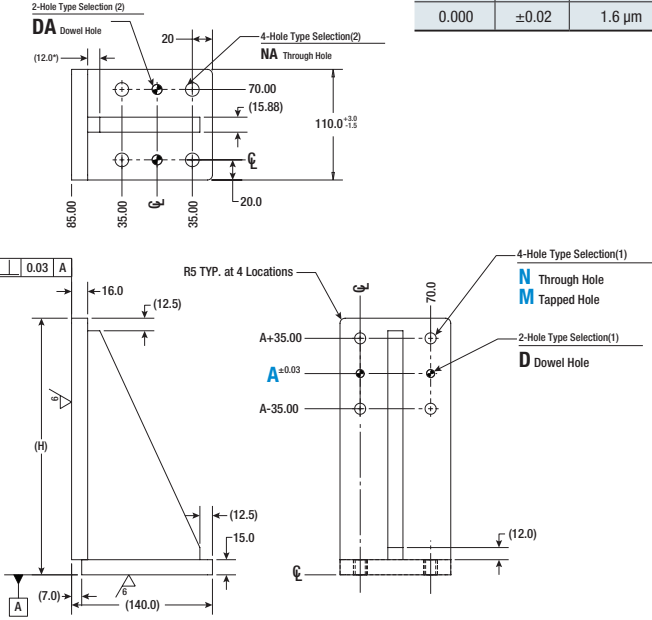
Standard AAB



3D CAD is available online.

Type	Material	Finish
AAB	A-36 Steel	Prime Coat (Gray)

Tolerance				
Dim.	Tol.	Finish (Ra)	Geometric	
0.0	±0.3	6.0 μm		Surfaces 0.015 T.I.R
0.00	±0.03	3.0 μm		
0.000	±0.02	1.6 μm		



Standard NAAMS (AAB Riser)										
Type	Part Code	A Height (mm)	Hole Selection (M/N)		D Dowel Hole (1)		DA Dowel Hole (2)		H Height (mm)	
			M	N	Tolerance		Tolerance			
AAB	100M	100	M10	N11	8 F7	+0.013 / +0.028	10 F7	+0.013 / +0.028	(155)	
	101M									
	150M	150	M10	N11					(205)	
	151M									
	200M	200	M10	N11					(255)	
	201M									
	250M	250	M10	N11					(305)	
	251M									
	300M	300	M10	N11					(355)	
	301M									
	350M	350	M10	N11					(405)	
	351M									
	400M	400	M10	N11					(455)	
	401M									

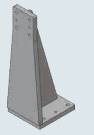
M10 (M10 x 1.5 tapped Hole)
N11 (Ø11 Through Hole)

Part Number Example

Type	Part Code
AAB	101M
AAB	300M

Riser

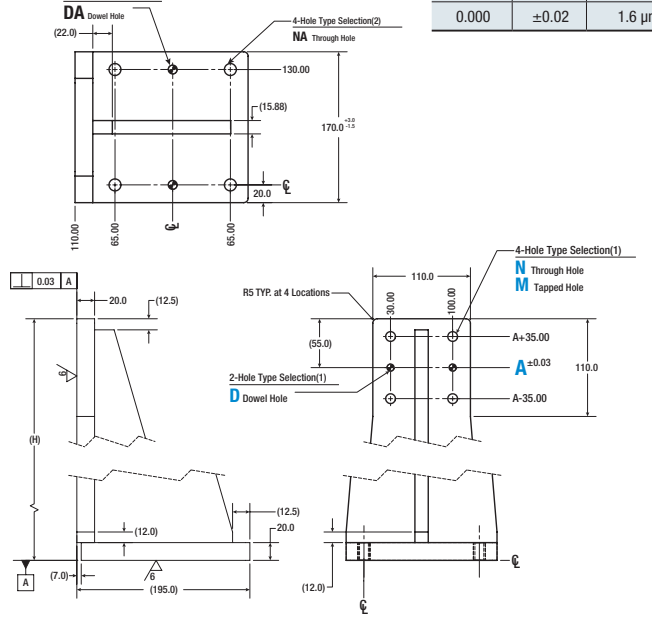
Standard ARA



3D CAD is available online.

Type	Material	Finish
ARA	A-36 Steel	Prime Coat (Gray)

Tolerance				
Dim.	Tol.	Finish (Ra)	Geometric	
0.0	±0.3	6.0 μm		Surfaces 0.015 T.I.R
0.00	±0.03	3.0 μm		
0.000	±0.02	1.6 μm		



Standard NAAMS (ARA Riser)									
Type	Part Code	A Height (mm)	Hole Selection (M/N)		D Dowel Hole (1)		DA Dowel Hole (2)		H Height (mm)
			M	N	Tolerance		Tolerance		
ARA	100M	100	M10	N11	8 F7	+0.013 / +0.028	10 F7	+0.013 / +0.028	(155)
	101M								
	150M	150	M10	N11					(205)
	151M								
	200M	200	M10	N11					(255)
	201M								
	250M	250	M10	N11					(305)
	251M								
	300M	300	M10	N11					(355)
	301M								
	350M	350	M10	N11					(405)
	351M								
	400M	400	M10	N11					(455)
	401M								
	450M	450	M10	N11					(505)
	451M								
	500M	500	M10	N11					(555)
	501M								
	550M	550	M10	N11					(605)
	551M								
600M	600	M10	N11	(655)					
601M									
650M	650	M10	N11	(705)					
651M									
700M	700	M10	N11	(755)					
701M									
750M	750	M10	N11	(805)					
751M									
800M	800	M10	N11	(855)					
801M									

M10 (M10 x 1.5 tapped Hole)
N11 (Ø11 Through Hole)

Part Number Example

Type	Part Code
ARA	501M
ARA	800M