


L Wide Blocks

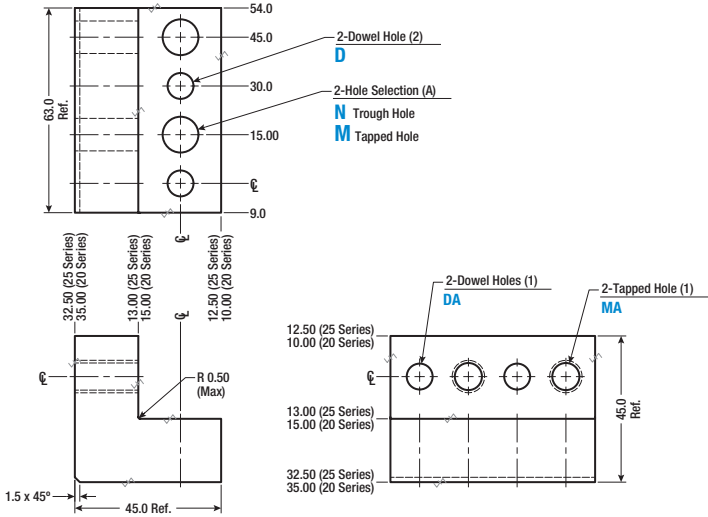
Standard 4 Holes Opposite



3D CAD is available online.

Type	Material	Coating
ALB	A-36 Steel	Black Oxide
	304 Stainless Steel	—

Tolerance					
Dim.	Tol.	Finish (Ra)	Geometric		
0.0	±0.3	6.0 μm			0.015 T.I.R
0.00	±0.03	3.0 μm		Surfaces	
0.000	±0.015	1.6 μm		Surfaces	



Technical drawings showing dimensions and hole specifications. Key dimensions include 63.0 Ref., 54.0, 45.0, 30.0, 15.00, 9.0, 32.50 (25 Series), 35.00 (20 Series), 13.00 (25 Series), 15.00 (20 Series), 12.50 (25 Series), 10.00 (20 Series), R 0.50 (Max), 1.5 x 45°, 45.0 Ref., 45.0 Ref., 12.50 (25 Series), 10.00 (20 Series), 13.00 (25 Series), 15.00 (20 Series), 32.50 (25 Series), 35.00 (20 Series), 45.0 Ref., 2-Dowel Holes (1) DA, 2-Tapped Hole (1) MA.

Standard NAAMS (25 mm Series L Wide Blocks with Metric Holes)									
Type	Hole Selection (A) / Material				Hole Selection (2)		Hole Selection (1)		
	M10		N11		D Dowel Hole (2)	MA Tapped Hole (1)	DA Dowel Hole (1)		
	A-36	304	A-36	304			Tolerance	Tolerance	
ALB	110M	111M	112M	113M	8 F7	+0.013 / +0.028	M10 x 1.5	8 F7	+0.013 / +0.028

M10 (M10 x 1.5 Tapped Hole), N11 (Ø11 Through Hole).
Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.

Standard NAAMS (25 mm Series L Wide Blocks with Inch Holes)									
Type	Hole Selection (A) / Material				Hole Selection (2)		Hole Selection (1)		
	M3/8"		N13/32"		D Dowel Hole (2)	MA Tapped Hole (1)	DA Dowel Hole (1)		
	A-36	304	A-36	304			Tolerance	Tolerance	
ALB	110	111	112	113	5/16"	+0.0005 / +0.0010	3/8"-16	5/16"	+0.0005 / +0.0010

M3/8" (3/8"-16 Tapped Hole), N13/32" (Ø13/32" Through Hole).
Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.


Standard NAAMS (20 mm Series L Wide Blocks with Metric Holes)									
Type	Hole Selection (A) / Material				Hole Selection (2)		Hole Selection (1)		
	M8		N9		D Dowel Hole (2)	MA Tapped Hole (1)	DA Dowel Hole (1)		
	A-36	304	A-36	304			Tolerance	Tolerance	
ALB	410M	411M	412M	413M	6 H6	+0 / +0.008	M8 x 1.25	6 H6	+0 / +0.008
	521M	522M	523M	524M	8 H6	+0 / +0.009	M8 x 1.25	8 H6	+0 / +0.009

M8 (M8 x 1.25 Tapped Hole), N9 (Ø9 Through Hole).
Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.

Part Number Example	Standard Part Number	Spec.
	ALB	110M
	ALB	112
	ALB	524M

L Blocks

Configurable 3H3

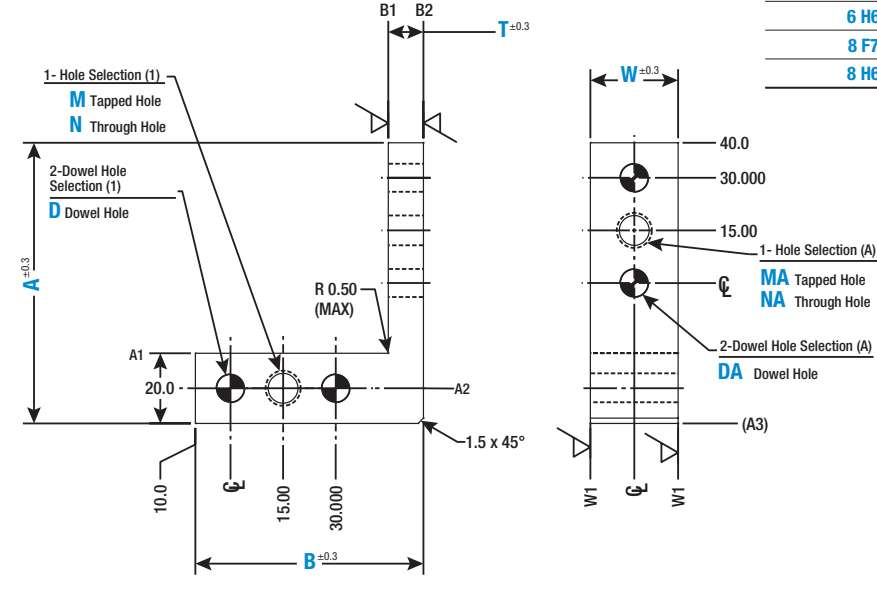


3D CAD is available online.

Type	Material	Coating
ALB33HS	A-36 Steel	Black Oxide
SALB33HS	303/304 Stainless Steel	—

Tolerance					
Dim.	Tol.	Finish (Ra)	Geometric		
0.0	±0.3	6.0 μm			0.015 T.I.R
0.00	±0.03	3.0 μm		Surfaces	
0.000	±0.015	1.6 μm		Surfaces	

D (DA) Dowel Hole	
Size	Tolerance
6 F7	+0.010 / +0.022
6 H6	+0.000 / +0.008
8 F7	+0.013 / +0.028
8 H6	+0.000 / +0.009



Technical drawings showing dimensions and hole specifications. Key dimensions include A^{±0.3}, B^{±0.3}, T^{±0.3}, W^{±0.3}, 40.0, 30.000, 15.00, 1-Hole Selection (A), MA Tapped Hole, NA Through Hole, 2-Dowel Hole Selection (A), DA Dowel Hole, R 0.50 (MAX), 1.5 x 45°, 10.0, 20.0, 15.00, 30.000, A1, A2, B1, B2, W1, W1, (A3).

Configurable NAAMS (Horizontal Side Hole L Blocks)															
Part Number	Type	(W) Width	T Thickness (1 mm inc.)	A Length (1 mm inc.)	B Length (1 mm inc.)	Selection (1)		Selection (2)		A1 (±0.3)	A2 (±0.03)	A3 (REF)	B1 (±0.03)	B2 (±0.03)	W1
						N/M Hole Selection (1)	D Dowel Hole (1)	NA/MA Hole Selection (1)	DA Dowel Hole (1)						
ALB33HS SALB33HS		20 25	10-20	65-120	50-120	N9 N11 M8 M10	D6F (F7) D6H (H6) D8F (F7) D8H (H6)	NA9 NA11 MA8 MA10	DA6F (F7) DA6H (H6) DA8F (F7) DA8H (H6)	A-60	A-50	A-40	B-10-T	B-10	W/2

N/NA – Through Hole, N9/NA9 for M8 Screw, N11/NA11 for M10 Screw
M/MA – Tapped Hole (Coarse Thread), M8 x 1.25; M10 x 1.5
D/DA – Dowel Hole

Part Number Example

Configurable

Part Number	Width	T	A	B	Hole (N/M)	Dowel (D)	Hole (NA/MA)	Dowel (DA)
SALB33HS	25	T17	A74	B62	M8	D8F	MA8	DA8F