


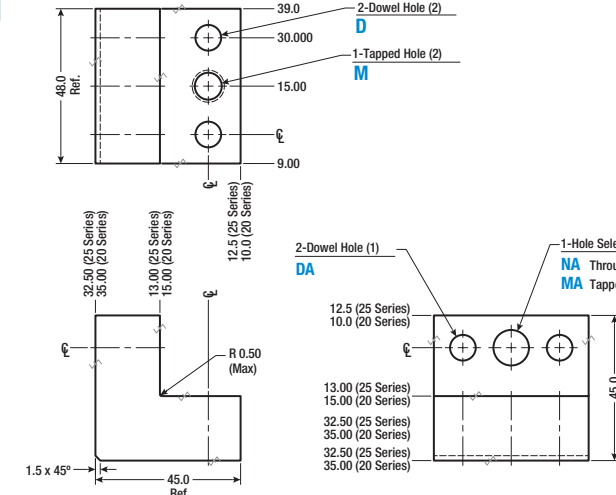
L Wide Blocks

Standard 3 Holes



3D CAD is available online.

Type	Material		Coating	Tolerance			
	A-36 Steel	304 Stainless Steel		Dim.	Tol.	Finish (Ra)	Geometric
ALB	A-36 Steel	304 Stainless Steel	Black Oxide	0.0	±0.3	6.0 µm	Surfaces 0.015 T.I.R
	A-36 Steel	304 Stainless Steel	Black Oxide	0.00	±0.03	3.0 µm	
	A-36 Steel	304 Stainless Steel	Black Oxide	0.000	±0.015	1.6 µm	



Technical drawings showing dimensions and hole specifications for the L Wide Block with 3 holes. Dimensions include 48.0 Ref., 39.0, 30.000, 15.00, 9.00, 45.0 Ref., and 1.5 x 45°. Hole specifications include 2-Dowel Hole (2) D, 1-Tapped Hole (2) M, 2-Dowel Hole (1) DA, and 1-Hole Selection (A) NA Through Hole MA Tapped Hole. Series options for hole diameters are listed: 12.5 (25 Series), 10.0 (20 Series), 13.00 (25 Series), 15.00 (20 Series), 13.00 (25 Series), 15.00 (20 Series), 32.50 (25 Series), 35.00 (20 Series), 32.50 (25 Series), 35.00 (20 Series), 32.50 (25 Series), 35.00 (20 Series).

Standard NAAMS (25 mm Series L Wide Blocks with Metric Holes)										
Type	Hole Selection (A) / Material				Hole Selection (1)		Hole Selection (2)			
	MA10		NA11		DA Dowel Hole (1)		M Tapped Hole (2)		D Dowel Hole (2)	
	A-36	304	A-36	304	Tolerance		Tolerance		Tolerance	
ALB	100M	101M	102M	103M	8 F7	+0.013 / +0.028		M10 x 1.5	8 F7	+0.013 / +0.028

MA10 (M10 x 1.5 Tapped Hole), NA11 (Ø11 Through Hole).
Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.

Standard NAAMS (25 mm Series L Wide Blocks with Inch Holes)										
Type	Hole Selection (A) / Material				Hole Selection (1)		Hole Selection (2)			
	MA3/8"		NA13/32"		DA Dowel Hole (1)		M Tapped Hole (2)		D Dowel Hole (2)	
	A-36	304	A-36	304	Tolerance		Tolerance		Tolerance	
ALB	100	101	102	103	5/16"	+0.0005 / +0.0010		3/8"-16	5/16"	+0.0005 / +0.0010

MA3/8" (3/8"-16 Tapped Hole), NA13/32" (Ø13/32" Through Hole).
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Standard NAAMS (20 mm Series L Wide Blocks with Metric Holes)										
Type	Hole Selection (A) / Material				Hole Selection (1)		Hole Selection (2)			
	MA8		NA9		DA Dowel Hole (1)		M Tapped Hole (2)		D Dowel Hole (2)	
	A-36	304	A-36	304	Tolerance		Tolerance		Tolerance	
ALB	570M	571M	572M	573M	8 H6	+0 / +0.009		M8 x 1.25	8 F7	+0.013 / +0.028

MA8 (M8 x 1.25 Tapped Hole), NA9 (Ø9 Through Hole).
Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.

Part Number Example	Standard	
	Part Number	Spec.
ALB	100M	
ALB	102	
ALB	571M	

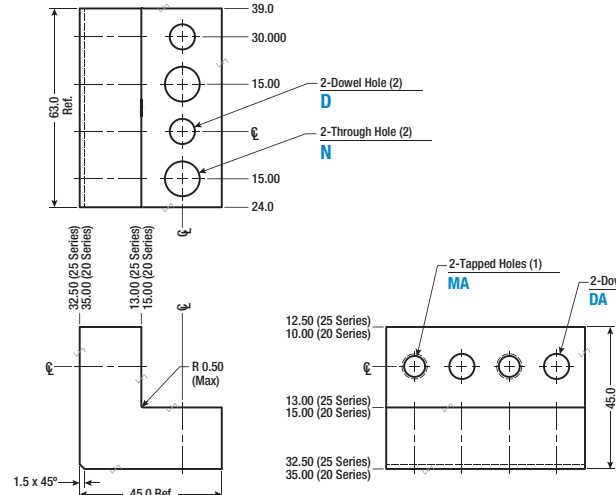
L Wide Blocks

Standard 4 Holes Standard



3D CAD is available online.

Type	Material		Coating	Tolerance			
	A-36 Steel	304 Stainless Steel		Dim.	Tol.	Finish (Ra)	Geometric
ALB	A-36 Steel	304 Stainless Steel	Black Oxide	0.0	±0.3	6.0 µm	Surfaces 0.015 T.I.R
	A-36 Steel	304 Stainless Steel	Black Oxide	0.00	±0.03	3.0 µm	
	A-36 Steel	304 Stainless Steel	Black Oxide	0.000	±0.015	1.6 µm	



Technical drawings showing dimensions and hole specifications for the L Wide Block with 4 holes. Dimensions include 63.0 Ref., 39.0, 30.000, 15.00, 15.00, 24.0, 45.0 Ref., and 1.5 x 45°. Hole specifications include 2-Dowel Hole (2) D, 2-Through Hole (2) N, 2-Tapped Holes (1) MA, and 2-Dowel Hole (1) DA. Series options for hole diameters are listed: 12.5 (25 Series), 10.0 (20 Series), 13.00 (25 Series), 15.00 (20 Series), 13.00 (25 Series), 15.00 (20 Series), 32.50 (25 Series), 35.00 (20 Series), 32.50 (25 Series), 35.00 (20 Series).

Standard NAAMS (25 mm Series L Wide Blocks with Metric Holes)								
Type	Hole Selection (2) / Material		Hole Selection (2)		Hole Selection (1)			
	N11 / Material		D Dowel Hole (2)		MA Tapped Hole (1)	DA Dowel Hole (1)		
	A-36	304	Tolerance		Tolerance			
ALB	115M	116M	8 F7	+0.013 / +0.028		M10 x 1.5	8 F7	+0.013 / +0.028

N11 (Ø11 Through Hole).
Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.

Standard NAAMS (25 mm Series L Wide Blocks with Inch Holes)								
Type	Hole Selection (2) / Material		Hole Selection (2)		Hole Selection (1)			
	N13/32" / Material		D Dowel Hole (2)		MA Tapped Hole (1)	DA Dowel Hole (1)		
	A-36	304	Tolerance		Tolerance			
ALB	115	116	5/16"	+0.0005 / +0.0010		3/8"-16	5/16"	+0.0005 / +0.0010

N13/32" (Ø13/32" Through Hole).
Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.

Standard NAAMS (20 mm Series L Wide Blocks with Metric Holes)								
Type	Hole Selection (2) / Material		Hole Selection (2)		Hole Selection (1)			
	N9 / Material		D Dowel Hole (2)		MA Tapped Hole (1)	DA Dowel Hole (1)		
	A-36	304	Tolerance		Tolerance			
ALB	415M	416M	6 H6	+0 / +0.008		M8 x 1.25	6 H6	0 / +0.008
	531M	532M	8 H6	+0 / +0.009			8 H6	0 / +0.009

N9 (Ø9 Through Hole).
Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.

Part Number Example	Standard	
	Part Number	Spec.
ALB	115M	
ALB	116	
ALB	532M	