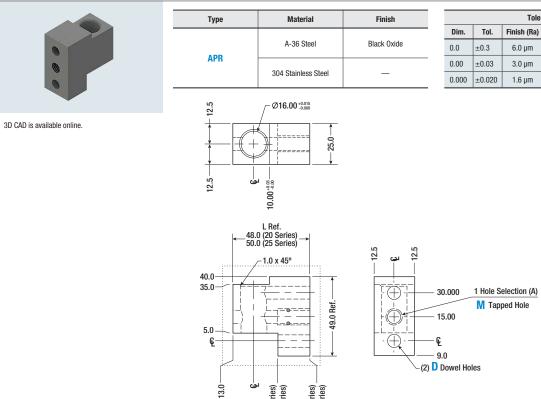
Pin Retainers

Standard I-4 Sidehole



		13.0 (25 Sen 15.0 (20 Sen 35.0 (20 Sen 37.0 / 25 Sen			
		Standard NAAMS (25 m	m Series Pin Retainers)		
	Hole Selection	(A) / Material		D Dow	
Туре	M10		w	D DOW	
	A-36	304			Tolerance
APR	020M	021M	25.0	8 H6	+0.000 / +0.009

		Standard NAAMS (25 m	m Series Pin Retainers)		
Туре	Hole Selection (A) / Material M10		W	D Dowel Hole	
	A-36	304			Tolerance
APR	020M	021M	25.0	8 H6	+0.000 / +0.009

M10 (M10 x 1.5 Tapped Hole).

Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.

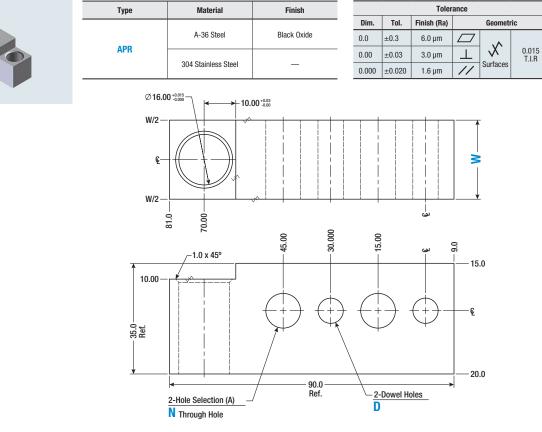
		Standard NAAMS (20 m	m Series Pin Retainers)		
Туре	Hole Selection (A) / Material M8		w	D Dowel Hole	
	A-36	304			Tolerance
APR	255M	256M	20.0	8 F7	+0.013 / +0.028

M8 (M8 x 1.25 Tapped Hole).

Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.



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3D CAD is available online.	



		Standard NAAMS (25 m	m Series Pin Retainers)		
Туре	Hole Selection (A) / Material N11		w	D Dowel Hole	
	A-36	304			Tolerance
APR	070M	071M	25.0	8 H6	+0.000 / +0.009

N11 (Ø11.0 Through Hole).

Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.

		Standard NAAMS (20 m	m Series Pin Retainers)		
	Hole Selection (A) / Material N9		w	D Dowel Hole	
Туре					
	A-36	304			Tolerance
	075M	076M	30.0	- 6 F7	+0.010 / +0.022
	077M	078M	25.0		
APR	221M	222M	30.0	0.57	+0.013 / +0.028
	241M	242M	25.0	8 F7	

N9 (Ø9.0 Through Hole).

Standard NAAMS specifications are controlled by the NAAMS organization and the latest version of these products will be produced in compliance to: www.naamsstandards.org.



Finish			Toler	ance		
	Dim.	Tol.	Finish (Ra)	a) Geometric		ric
ack Oxide	0.0	±0.3	6.0 µm		~	
	0.00	±0.03	3.0 µm			0.015 T.I.R
—	0.000	±0.020	1.6 µm	11	Surfaces	

ents NAAMS Compone