

# UHMW Guide Rails Shields

**UHMW Guide Rails Shields**

Standard Type  
**NLA**  
**NLAA**  
**NLK**  
**NLR8, 10, 12**  
**NLL3, 5**  
**NLV3, 5, 6, 10**

(See below for detailed dimensions)

$L^{+10}_0$  ( $L^{+3}_0$ )  
 $L^{+3}_0$  for NLA, NLAA, NLK and NLR8~12.

RoHS 10

Thermal Expansion Factor:  $1.7 \times 10^{-4}/^{\circ}\text{C}$

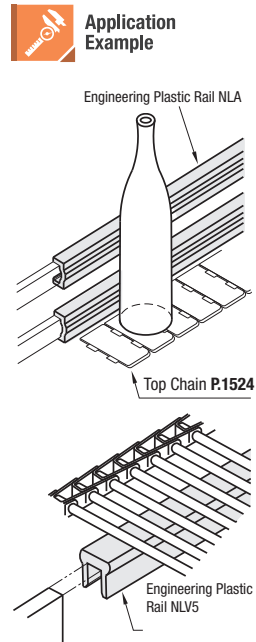
Antistatic properties may be reduced when wet. Material: UHMW

<p><b>NLA</b></p> <p>Matching Plate Dimension 25 x 6</p>	<p><b>NLAA</b></p> <p>Matching Plate Dimension 25 x 6</p>	<p><b>NLK</b></p> <p>Matching Plate Dimension 22 x 3</p>	<p><b>NLR8</b></p> <p>Matching Pole Dimension Ø8</p>	<p><b>NLR10</b></p> <p>Matching Pole Dimension Ø10</p>
<p><b>NLR12</b></p> <p>Matching Pole Dimension Ø12</p>	<p><b>NLL3</b></p> <p>Matching Plate Thickness 3</p>	<p><b>NLL5</b></p> <p>Matching Plate Thickness 5</p>	<p><b>NLV3</b></p> <p>Matching Plate Thickness 3</p>	<p><b>NLV5</b></p> <p>Matching Plate Thickness 5</p>
<p><b>NLV6</b></p> <p>Matching Plate Thickness 6</p>	<p><b>NLV10</b></p> <p>Matching Plate Thickness 10</p>	<p>Caution: NLL_, NLV_ are delivered in rolls and must be stretched before use.                  Polymer Guide Rails should be installed by directly press fitting or by screws.                  When screws are to be used for mounting, take in consideration for the material's large thermal expansion coefficient. The supporting metal structure should fill end-to-end.</p>		

### Characteristic Values

Item	Unit	Antistatic Type
Specific Gravity	—	0.94
Tensile Strength	MPa	30.3
Breaking Elongation	%	526.3
Compression Strength	5% deformed	MPa 18.2
	10% deformed	MPa 23.5
Compressive Elasticity Modulus	MPa	714.9
Bending Strength	MPa	21.0
Flexural Modulus	MPa	729.3
Izod Impact Strength	(Notched) J/m	Does not break
Rockwell Hardness	R Scale	46.8
Deflection Temperature Under Load	4.6kgf/cm <sup>2</sup> °C	119.4
	18.6kgf/cm <sup>2</sup> °C	47.9
Linear Expansion Coefficient	-30~30 ×10 <sup>-5</sup> /°C	14.2
Specific Volume Resistivity	500V Ωcm	4.44 x 10 <sup>9</sup>
Heat Resistance Temperature	°C	80
Strong Acid Resistance	—	○
Alkali Resistance	—	○
Organic Solvent Resistance	—	○

For Standard Type, see P.1203.  
 Not guaranteed values.



Type	L 1 mm Increment
NLA	50-1800
NLAA	
NLK	
NLR8	
NLR10	
NLR12	
NLL3	50-9900
NLL5	
NLV3	
NLV5	
NLV6	
NLV10	

Part Number Example: **NLA** - **L** - **800**

# Slide Tapes / Strong Double-Sided Tapes / Guide Rails

**Slide Tapes**

**NLTP**

RoHS 10

Heat Resistance Temperature -30~80°C Color: Milky White

Part Number	Base Material Thickness	Tape Width	Tape Length
NLTP 1320	0.13	20	40 m
NLTP 1330		30	
NLTP 1340		40	
NLTP 1350		50	
NLTP 5020	0.5	20	20 m
NLTP 5030		30	
NLTP 5040		40	
NLTP 5050		50	

**Strong Double-Sided Tapes**

**RMT**

RoHS 10

Heat Resistance Temperature -40~70°C

Part Number	Tape Thickness	Tape Width	Tape Length
RMT3310	0.33	10	20 m
RMT3315		15	
RMT3320		20	
RMT3325		25	
RMT3330		30	
RMT3335		35	
RMT3340	40		

Part Number Example: **NLTP1320**

### Dynamic Coefficient of Friction (Reference Value)

	Dry	Water Lubricated
UHMW	0.07-0.22	0.05-0.10
Nylon 6	0.15-0.40	0.14-0.19
Nylon 66	0.15-0.40	0.14-0.19
Fluorine Resin	0.04-0.25	0.04-0.08
Polyacetal	0.15-0.35	0.10-0.20

### Cautions On The Usage of Tapes

- Remove contamination including dust, grease and water.
- Some materials have low adherence properties.
- NLTP attached one or two days prior to assembly will have higher bonding strength.
- RMT bonds well to ultra high-molecular-weight polyethylene (UHMW).

### Referential Adhesive Strength (NLT) (Unit: N/20 mm Width)

Taped Subject	Base Material Thickness 0.13	Base Material Thickness 0.5	Referential Adhesive Strength (RMT)
304 Stainless Steel	9.8	8.8	21.6N
Polyvinyl Chloride Resin	18.6	18.6	

Test Method: 180° Peeling Test Temperature 23°C  
 Peeling Speed 300 mm/min

**Guide Rails**

RoHS 10

Type	Material	Surface Treatment
SGL	1018 Carbon Steel or Equivalent	(Black)
SGLM		Electroless Nickel Plating

Part Number		B	T	L	G, V, W, X, Y, Z
Type	H (No. of Holes)	1 mm Increment		0.5 mm Increment	
SGL SGLM	N No Hole	22 25 32 38	3 5 6 10	50-1000	5-995
	2H				
	3H				
	4H				
	5H				

When selecting N, hole machining is not available.

Part Number Example: **SGLM** - **N** - **22** - **3** - **300** - **G14** - **V15** - **W265** - **X480** - **Y600** - **Z785**

