

# Round Wire Springs

UBB: Outer Diameter Selectable, Stainless Steel

**Round Wire Springs – Outer Diameter Selectable Stainless Steel**

**UBB\*** **UBB**

Closed Ends (Both Ends Not Ground\*)   
 Closed Ends (Both Ends Ground)

Material: 304 Stainless Steel-WPB

Spring Constant  $\pm 10\%$   
 Outer Diameter D  $\begin{matrix} \text{\textcircled{O}}10 \text{ or less } -0.5\text{mm} \\ \text{\textcircled{O}}12 \text{ or more } -0.8\text{mm} \\ 50 \text{ or less } \pm 1.5 \text{ mm} \\ 55 \text{ or more } \pm 2.5 \text{ mm} \end{matrix}$   
 Free length L

UBB: Fmax. (Allowable Deflection)= L x Fa%

Part Number	d	Solid Length	F max.	N(kgf) max.	Fa%
<b>UBB 4 - 5*</b>	0.55	3.3	1.25	6.1	{0.63}
<b>10</b>	0.65	7.0	2.5	12.3	{1.3}
<b>15</b>	0.7	10.3	3.75	18.4	{1.9}
<b>20</b>	0.75	14.4	5	24.5	{2.5}
<b>25</b>	0.8	19.4	5	24.5	{2.5}
<b>UBB 5 - 5</b>	0.6	2.9	1.25	6.1	{0.63}
<b>10</b>	0.75	6.9	2.5	12.3	{1.3}
<b>15</b>	0.8	9.8	3.75	18.4	{1.9}
<b>20</b>	0.85	13.4	5	24.5	{2.5}
<b>25</b>	0.9	17.8	6.25	30.6	{3.1}
<b>30</b>	0.9	21.8	7.5	36.8	{3.8}
<b>UBB 6 - 5</b>	0.8	3.6	1.25	12.3	{1.3}
<b>10</b>	0.9	6.8	2.5	24.5	{2.5}
<b>15</b>	1	10.5	3.75	36.8	{3.8}
<b>20</b>	1.1	14.6	5	49.0	{5.0}
<b>25</b>	1.1	17.9	6.25	61.3	{6.3}
<b>30</b>	1.2	23.1	6	58.8	{6.0}
<b>35</b>	1.2	27.3	7	68.6	{7.0}
<b>40</b>	1.2	31.2	8	78.5	{8.0}
<b>45</b>	1.3	34.8	9	88.3	{9.0}
<b>50</b>	1.3	38.4	10	98.1	{10.0}
<b>60</b>	1.3	44.2	9	88.3	{9.0}
<b>70</b>	1.4	58.5	10.5	103	{10.5}
<b>UBB 8 - 10</b>	1.1	6.9	2.5	24.5	{2.5}
<b>15</b>	1.2	9.9	3.75	36.8	{3.8}
<b>20</b>	1.3	14.0	5	49.0	{5.0}
<b>25</b>	1.3	14.5	6.25	61.3	{6.3}
<b>30</b>	1.4	21.4	7.5	73.5	{7.5}
<b>35</b>	1.4	22.0	8.75	85.8	{8.8}
<b>40</b>	1.5	28.9	10	98.1	{10.0}
<b>45</b>	1.5	32.6	11.25	110	{11.3}
<b>UBB 10 - 10</b>	1.3	7.2	2.5	24.5	{2.5}
<b>15</b>	1.4	10.2	3.75	36.8	{3.8}
<b>20</b>	1.5	13.9	5	49.0	{5.0}
<b>25</b>	1.5	16.1	6.25	61.3	{6.3}
<b>30</b>	1.6	20.4	7.5	73.5	{7.5}
<b>35</b>	1.6	22.8	8.75	85.8	{8.8}
<b>40</b>	1.7	27.2	10	98.1	{10.0}
<b>45</b>	1.7	30.6	11.25	110	{11.3}
<b>50</b>	1.8	36.5	12.5	123	{12.5}
<b>60</b>	1.8	41.4	15	147	{15.0}
<b>70</b>	1.9	50.8	17.5	172	{17.5}
<b>UBB 12 - 15</b>	1.5	9.4	3.75	36.8	{3.8}
<b>20</b>	1.6	12.4	5	49.0	{5.0}
<b>25</b>	1.7	16.2	6.25	61.3	{6.3}
<b>30</b>	1.8	20.3	7.5	73.5	{7.5}
<b>40</b>	1.9	28.0	10	98.1	{10.0}
<b>50</b>	2	35.5	12.5	123	{12.5}
<b>60</b>	2.1	43.6	15	147	{15.0}
<b>70</b>	2.1	48.8	17.5	172	{17.5}
<b>80</b>	2.2	58.5	20	196	{20.0}

Part Number	d	Solid Length	F max.	N(kgf) max.	Fa%
<b>UBB 13 - 15</b>	1.8	9.5	3.75	73.5	{7.5}
<b>20</b>	1.9	12.9	5	98.1	{10.0}
<b>25</b>	2	17.0	6.25	123	{12.5}
<b>30</b>	2.1	20.5	7.5	147	{15.0}
<b>40</b>	2.3	28.2	10	196	{20.0}
<b>45</b>	2.3	32.2	11.25	221	{22.5}
<b>50</b>	2.4	36.0	12.5	245	{25.0}
<b>60</b>	2.5	44.4	12	235	{24.0}
<b>70</b>	2.6	54.0	14	275	{28.0}
<b>UBB 14 - 15</b>	1.9	10.0	3.75	73.5	{7.5}
<b>20</b>	2	13.5	5	98.1	{10.0}
<b>25</b>	2.1	16.3	6.25	123	{12.5}
<b>30</b>	2.3	21.3	7.5	147	{15.0}
<b>35</b>	2.3	24.7	8.75	172	{17.5}
<b>40</b>	2.4	28.2	10	196	{20.0}
<b>60</b>	2.6	43.6	15	294	{30.0}
<b>80</b>	2.7	61.4	16	314	{32.0}

Part Number	d	Solid Length	F max.	N(kgf) max.	Fa%
<b>UBB 16 - 15</b>	2	10.0	3.75	73.5	{7.5}
<b>20</b>	2.1	12.1	5	98.1	{10.0}
<b>25</b>	2.3	17.3	6.25	123	{12.5}
<b>30</b>	2.4	21.0	7.5	147	{15.0}
<b>35</b>	2.5	24.4	8.75	172	{17.5}
<b>40</b>	2.6	28.0	10	196	{20.0}
<b>45</b>	2.7	31.7	11.25	221	{22.5}
<b>50</b>	2.7	35.8	12.5	245	{25.0}
<b>60</b>	2.9	43.5	15	294	{30.0}
<b>70</b>	2.9	49.4	17.5	343	{35.0}
<b>80</b>	3	59.3	16	314	{32.0}
<b>UBB 20 - 25</b>	2.9	16.7	6.25	184	{18.8}
<b>30</b>	3	20.3	7.5	221	{22.5}
<b>35</b>	3	22.7	8.75	257	{26.3}
<b>40</b>	3.2	27.2	10	294	{30.0}
<b>45</b>	3.2	29.6	9	265	{27.0}
<b>50</b>	3.4	38.3	10	294	{30.0}
<b>60</b>	3.5	44.6	12	353	{36.0}

kgf (Load)=N/mm (Spring Constant) x 0.101972 x F (Deflection)  
 (kgf)=N x 0.101972

- For Types marked with \*, both ends are not ground.
- The values of solid length are for reference only. There may be some variations depending on the lot.
- Operation frequency: One million times

Spring Constant N/mm (kgf/mm)

Type	UV	UY	UR	UF	UL	UTT	UM	UH	UBB
<b>2</b>		0.05(0.005)	0.2(0.02)	0.3(0.03)	0.5(0.05)				
<b>3</b>						1.5(0.15)	2.0(0.2)	2.9(0.3)	4.9(0.5)
<b>4</b>									
<b>5</b>	0.05(0.005)	0.098(0.01)							
<b>6</b>									
<b>8</b>			0.29(0.03)	0.49(0.05)	0.98(0.1)			5.9(0.6)	9.8(1.0)
<b>10</b>						2.0(0.2)	2.9(0.3)		
<b>12</b>								9.8(1.0)	19.6(2.0)
<b>13</b>		0.2(0.02)							
<b>14</b>									
<b>16</b>									
<b>20</b>		0.3(0.03)	0.5(0.05)	0.98(0.1)	2.9(0.3)	3.9(0.4)	4.9(0.5)	14.7(1.5)	29.4(3.0)

D12 is applicable to UV, UR, UF and UBB Types only. D14 is applicable to UBB Type only.

Part Number Example **UBB16-80**

# Round Wire Springs

L Dimension Configurable

**Round Wire Springs – L Dimension Configurable / Outer Diameter Selectable Stainless Steel**

**Compression Springs**

Type	Allowable Deflection	Material
FWR	F=Lx60%	Spring Steel (ASTM A228)
FWF	F=Lx50%	
FWT	F=Lx40%	304 Stainless Steel-WPB
FUR	F=Lx60%	
FUF	F=Lx50%	
FUT	F=Lx40%	

Use within the range of allowable deflection %.  
 No grinding on both ends for d less than 0.9.  
 P is for reference only.  
 Load types A and B have a different number of coils, so the P dimension is different.

**How to Calculate Spring Constant**

Spring Constant =  $\frac{\text{Max. Load (N(kgf))}}{\text{Lx Allowable Deflection (\%)}}$

D Tolerance  $\begin{matrix} \text{\textcircled{O}}5\sim14 \pm 0.3 \\ \text{\textcircled{O}}16\sim20 \pm 0.4 \end{matrix}$

L Tolerance  $\begin{matrix} \sim 50 \pm 1 \\ 51\sim100 \pm 2 \\ 101\sim200 \pm 4 \end{matrix}$

Part Number	1mm Increment L	Load Type Selection	Max. Load N(kgf)						d			P (Reference)		
			Spring Steel (ASTM A228)			304 Stainless Steel			FWR FUR	FWF FUF	FWT FUT	FWR FUR	FWF FUF	FWT FUT
<b>5</b>	<b>15-65</b>	<b>A</b>	2.8(0.29)	5.2(0.53)	8.1(0.83)	2.5(0.25)	4.5(0.46)	7.1(0.73)	0.4	0.5	0.6	1.8	1.5	1.3
		<b>B</b>	3.7(0.38)	6.7(0.69)	10.6(1.07)	3.3(0.33)	5.9(0.60)	9.3(0.95)				2.3	1.9	1.7
<b>6</b>	<b>15-80</b>	<b>A</b>	2.9(0.30)	7.3(0.75)	9.9(1.01)	2.5(0.26)	6.4(0.65)	8.7(0.89)	0.45	0.6	0.7	2.0	1.7	1.5
		<b>B</b>	3.8(0.38)	9.6(0.97)	12.9(1.32)	3.3(0.34)	8.4(0.85)	11.3(1.15)				2.6	2.3	1.9
<b>7</b>	<b>15-90</b>	<b>A</b>	3.1(0.32)	10.1(1.03)	11.5(1.17)	2.7(0.28)	8.8(0.90)	10.9(1.02)	0.5	0.7	0.8	2.2	2.0	1.7
		<b>B</b>	4.0(0.41)	13.1(1.34)	14.9(1.52)	3.5(0.36)	11.5(1.17)	13.0(1.33)				2.9	2.7	2.2
<b>8</b>	<b>20-100</b>	<b>A</b>	5.2(0.53)	12.2(1.24)	13.8(1.41)	4.6(0.47)	10.7(1.09)	12.1(1.23)	0.6	0.8	0.9	2.7	2.2	1.9
		<b>B</b>	6.8(0.70)	15.9(1.62)	17.9(1.83)	6.0(0.61)	13.9(1.42)	15.7(1.60)				3.5	2.9	2.4
<b>9</b>	<b>19-110</b>	<b>A</b>	8.1(0.83)	17.4(1.78)	22.1(2.25)	7.1(0.72)	15.2(1.56)	19.3(1.97)	0.7	0.9	1.0	2.9	2.5	2.6
		<b>B</b>	10.0(1.02)	20.6(2.09)	27.5(2.80)	8.7(0.89)	17.9(1.83)	24.0(2.45)				3.5	2.9	3.3
<b>10</b>	<b>20-120</b>	<b>A</b>	10.6(1.08)	19.2(1.96)	30.5(3.11)	9.3(0.95)	16.9(1.72)	26.7(2.72)	0.8	1.0	1.2	3.4	2.8	2.5
		<b>B</b>	13.7(1.40)	24.9(2.54)	39.5(4.03)	12.1(1.23)	21.8(2.22)	34.6(3.53)				4.4	3.6	3.2
<b>11</b>	<b>21-130</b>	<b>A</b>	9.0(0.92)	17.2(1.75)	27.9(2.85)	7.9(0.80)	15.0(1.53)	24.4(2.49)	0.8	1.0	1.2	3.5	3.3	2.9
		<b>B</b>	12.6(1.28)	22.9(2.33)	36.3(3.70)	11.0(1.12)	20.0(2.04)	31.7(3.24)				4.9	4.3	3.8
<b>12</b>	<b>25-140</b>	<b>A</b>	11.0(1.12)	27.6(2.81)	37.7(3.84)	9.6(0.98)	24.1(2.46)	33.0(3.34)	0.9	1.2	1.4	3.8	3.3	2.9
		<b>B</b>	14.2(1.45)	35.8(3.65)	48.9(4.99)	12.5(1.27)	31.3(3.19)	42.9(4.37)				4.9	4.3	3.8
<b>13</b>	<b>24-150</b>	<b>A</b>	10.5(1.07)	26.5(2.70)	35.7(3.63)	9.1(0.93)	23.2(2.37)	31.1(3.18)	0.9	1.2	1.4	4.2	3.9	3.3
		<b>B</b>	13.4(1.37)	34.6(3.52)	46.4(4.73)	11.7(1.20)	30.2(3.08)	40.5(4.13)				5.5	5.1	4.3
<b>14</b>	<b>30-160</b>	<b>A</b>	11.6(1.18)	37.7(3.84)	45.9(4.68)	10.1(1.03)	33.0(3.36)	40.2(4.10)	1.0	1.4	1.6	4.2	3.9	3.3
		<b>B</b>	15.1(1.54)	48.9(4.99)	59.6(6.08)	13.1(1.34)	42.8(4.36)	52.2(5.32)		</				