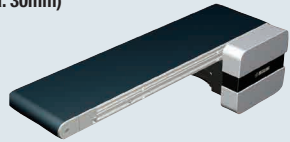


End Drive, 2-Groove Frame (Pulley Dia. 30mm)

Minature Conveyors

Flat Belt Conveyor Full Belt Type – End Drive, 2-Groove Frame (Pulley Dia. 30mm)



	Frame	Motor Cover	Pulley Holder (1)	Pulley Holder (2)
Material	Aluminum	Aluminum	5052 Aluminum Alloy	1018 Carbon Steel
Surface Treatment	Clear Anodize	Paint	Clear Anodize	Trivalent Chromate

Carrying Surface Side

Ø5

R0.5

Detail A

25

21.5

16.5

8

8.2

Ø3

2.2^{+0.2}₀

15.4₀

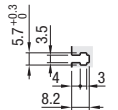
28

8.2

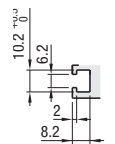
(8.6)

R0.5

Detail B



Detail A (for M3)



Detail B (for M6)

❗ Compatible with JIS standard hex nuts.

Type

Self-Centering Crowned Type

Additional counterbored holes are machined on identical locations on both frames

Self-Centering Crowned Type

Direction of Conveyance

Dimensions:

- 152
- 47.5
- 40
- B+50
- B : Belt Width
- 2.5
- 1.9
- 64
- 74
- 1.9
- B+5
- (Frame Width)
- L+31.8
- FYA (Additional Counterbore for Nuts)
- 15.9
- 150
- L : Distance between Pulleys
- 175.9
- 30
- 15.9
- 31.8
- 28
- 51.5
- 136.9
- Ø30
- 79
- 60
- Capacitor Attached for Single-Phase
- Counterbore for Nuts*
- M5 Tensioning Nut
- Ø30

Technical drawing of the capacitor for the angle-phase constant speed motor. The drawing shows a side view and a top view. The side view dimensions are: total width 152, mounting flange width 40, distance from mounting flange to center 47.5, and distance from mounting flange to terminal 2.5. The top view dimensions are: total width 152, mounting flange width 40, distance from mounting flange to center 47.5, and distance from mounting flange to terminal 2.5. The terminal is labeled 'A+'. The capacitor is attached to the angle-phase constant speed motor only.

*When $L \leq 360$, counterbores for the nuts will not be provided. However, each slot has 4 pre-inserted nuts provided.

❗ The dimensions in the diagram are for Belt Specifications H (0.9mm thick).

Output (W)	Motor		Reduction Ratio	Motor Length (A)
	Specification	Manufacturer		
6W	Constant Speed Motor	Panasonic	12.5-25	101.0
			30-180	108.0
		Oriental	12.5-18	105.0
			25-180	115.0
	Variable Speed Motor	Taiwanese	12.5-75	119.7
			90-180	125.7
		Oriental	12.5-18	115.0
			25-180	125.0
25W	Constant Speed Motor	Taiwanese	12.5-75	131.9
			90-180	137.9
		Panasonic	12.5-180	115.0
			12.5-18	117.0
	Variable Speed Motor	Oriental	25-180	127.5
			12.5-75	129.0
		Taiwanese	90-180	136.0
			12.5-18	127.0

The graph shows the relationship between Transfer Mass (kg/Unit) and Belt Speed (m/min) for two different power settings: 6W and 25W, both with a constant parameter B=300. The y-axis ranges from 0 to 20 kg/Unit, and the x-axis ranges from 0 to 30 m/min. The 6W curve (blue) starts at 10 kg/Unit for belt speeds up to 5 m/min, then decreases to approximately 0.5 kg/Unit at 30 m/min. The 25W curve (red) starts at 15 kg/Unit for belt speeds up to 11 m/min, then decreases to 5 kg/Unit at 27 m/min, where it drops vertically to 0 kg/Unit.

Belt Speed (m/min)	6W / B=300 (kg/Unit)	25W / B=300 (kg/Unit)
0	10	15
5	10	15
10	3.5	15
11	2.5	15
15	1.5	10
20	0.8	8
25	0.5	6
27	0.5	5
27.1	0.5	0
30	0.5	0

Gearhead Reduction Ratio

*May decrease depending on load condition

Gearhead Reduction Ratio	Belt Speed (m/min)	
	50Hz	60Hz
12.5	22.6	27.1
15	18.8	22.6
18	15.7	18.8
25	11.3	13.5
30	9.4	11.3
36	7.8	9.4
50	5.6	6.8
60	4.7	5.6
75	3.8	4.5
90	3.1	3.8
100	2.8	3.4
120	2.4	2.8
150	1.9	2.3
180	1.6	1.9

End Drive, 2-Groove Frame (Pulley Dia. 30mm), *continued*

Minature Conveyors

Part Number	Width B 10mm Increment	Length L 5mm Increment	Motor				Belt Specification	FYA (Additional Counterbores) 5mm Increment	Motor Manufacturer Selection Ⓡ The prices vary by manufacturer.
			Output (W)	Voltage (V)	Specification	Gearhead Reduction Ratio			
CVSFA	60–300	280–2000	6 25	(Single-Phase) TA100 TA110 TA115 TA200 TA220 TA230	IM (Constant Speed Motor) SCM (Variable Speed Motor)	12.5 15 18 25 30 36 50 60 75 90 100 120 150 180	H (General Purpose, Green) W (General Purpose, White) G (For Sliding, Green) S (For Sliding, White) D (Static Conductive) F (Food Grade) O (Oil Resistant) N (Non-Stick Food Grade) J (No Belt)	190<FYA<L-210 * When not specified, there will be no additional counterbores.	A (Panasonic Motor) B (Oriental Motor) C (Taiwanese Motor)
			25	(Three-Phase) SA200 SA220 SA230	IM (Constant Speed Motor)				* SCM (Variable Speed Motor) is not selectable for A.
			6 25	NV (No Motor)	NM (No Motor)	NH (No Gearhead)			R (No Motor, Gearhead)

- ① Connect the motor so that the belt rotates in the direction of conveyance.
- ② When "No motor, gearhead" is selected, the motor mounting hole pitch will vary depending on the motor's power rating. Please see Technical Information in our Conveyor Selection web site for the dimension details.
- ③ When "No motor, gearhead" is selected, this unit will be delivered unassembled. The customer is to assemble the unit according to the included assembly instructions. See our Conveyor Selection site for assembly procedures and packaging details.

Belt Specification	Standard Belt	Optional Belt 1	Optional Belt 2	No Belt
General Purpose	H (Green), W (White), HG (Green)	—	HY (Yellow Green), HBN (Sky Blue)	J (No Belt)
For Sliding	G (Green), S (White)	—	—	
For Inclined Transfer	LG (Green), LW (White)	—	—	
Grip Type	—	GG (Green), GW (White)	GSN (Green)	
Oil Resistant	O (Navy Blue), OH (Green), OG (Green)	OW (White)	ON (White)	
Non-Stick Food Grade	N (White), NS (White)	NB (Sky Blue), NBG (Lime Green) HH (Green), HW (White)	NWN (White), NSN (Sky Blue), NGN (Lime Green) HBG (Green), HBW (White), BW (White)	
Food Grade	F (White)	KW (White), KSB (Sky Blue), PHB (Sky Blue)	PHN (Sky Blue), PWN (Sky Blue), KWN (White)	
Static Conductive	D (Black), DS (Black)	—	DG (Black)	

- ① If using Optional Belts, please select motor manufacturer A or B (Motor C is applicable for Standard Belt only.)

[illegible]

Part Number	-	B	-	L	-	Motor				-	Belt Specification	-	Motor Manufacturer Selection	-	FYA			
CVSFA	-	100	-	1000	-	Output	-	Voltage	-	Specification	-	Gearhead Reduction Ratio	-	H	-	A	-	FYA500

Motor Position Reversed
Motor Cover with Window
Brackets for Speed Controller Included
Post-Assembly Insertion Nuts Included
Motor with Terminal Box
Stands (Legs)

For details of alterations, see **P.1276**.