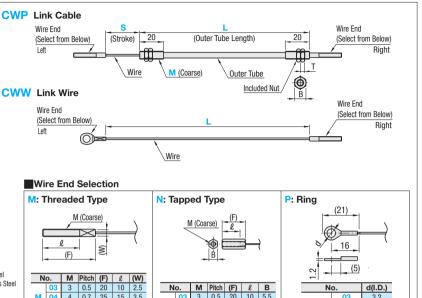


# **Link Cable / Wire**



note: -25 to +80°C M Material: Wire Outer End (Threaded): 304 Stainless Steel Included Nut 4 pcs: (JIS Class 3): 304 Stainless Steel Outer Tube (Sheath): PVC (Black) Internal Liner: PF Inner Core Rod: Conner for Screw



Material: 303 Stainless Steel

#### Link Cable

Pa Num		٧		nd No			Inclu N		Max. Operating Force N	Minimum Bending				
Туре	No.	Le	eft	Rig	ght	Increment	Increment	Dia. (O)	(Ø)	M (Coarse)	В	Т	{kgf}	Radius Ř
	0.7					40~500	200~3000	0.75	5	M5	8	3.2	294[30]	75
CWP	1.2	M N D	03 04 05	M N P	03 04 05	40~500	200~3000	1.2	5	M6	10	3.6	706[72]	/3
	2.0	ľ	55	US   P	~	40~500	300~3000	2.0	6	M8	13	5	1878[192]	100

Material: 303 Stainless Steel

### Link Wire

		Wire End No. Selection			<b>)</b> .	L 10mm Increment	Wire Dia. (Ø)	Max. Operating Force N	bending
		Right			Dia. (O)	{kgf}	Radius R		
		03		03	40~5000	0.75	294[30]	20	
CWW	1.2	M N P	04	M N P	04	40~5000	1.2	706[72]	32
	2.0		05	Р	05	40~5000	2.0	1878[192]	52



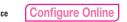
Part











	Li	nk C	able							
Part Number			Wire End	Unit Price						
	Type	No.	Left/Right Combination	L~500	~1000	~2000	~300			
			PP							
		0.7	MP NP							
			MM MN NN							
			PP							
	<b>CWP</b>	1.2	MP NP							

able						LI	Link Wire						
1	Wire End		Unit Price			Part N	Part Number W			Unit	Price		
1	Left/Right Combination	L~500	~1000	~2000	~3000	Type	No.	Left/Right Combination	L~500	~1000	~3000	~500	
1	PP							PP					
ı	MP NP						0.7	MP NP					
ı	MM MN NN							MM MN NN					
1	PP							PP					
ı	MP NP					CWW	1.2	MP NP					
	MM MN NN							MM MN NN					
1	PP							PP					
ı	MP NP						2.0	MP NP					
	MM MN NN							MM MN NN					

		·				
Wire	Safety Factor	afety Factor Max. 60%		30%	10%	
Dia.	Pull Count	0.1 Million Times	0.3 Million Times	0.5 Million Times	1 Million Times	
0.7	Operating Force N[kgf]	294 [30]	176 [18]	88 [9]	29 [3]	
1.2		706 [72]	424 [43]	212 [22]	71 [7]	
2.0		1878 [192]	1127 [115]	563 [58]	188 [19]	

■ Durability & Replacement Cycle <Reference Value>

Material: 304 Stainless Steel

\* When wiring the pulley, durability degrades depending on the pulley specifications

# Wire Specifications & Elongation < Reference Value>

Wire		When used at the maximum operating force						
Dia.	Structure (Twisted)	Applied Total Load Elongation			Permanent Elongation			
0.7	Multi- twisted (7x19)	294N	1.17%	1.13%	0.04%			
1.2		706N	1.13%	1.09%	0.03%			
2.0		1878N	1.13%	1.08%	0.05%			



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Alteration				
Spec.	Shipped with the mounting brackets and scre SCB4-10, 2 pcs.  Material: 304 Stainless Steel	Type CWP	No. 0.7 1.2 2.0	D 5.3 6.5 8.5
Code	BL (1 pc.)	WE	3L (2 p	ics.)
1Code	200	360		

# Features of Link Cable

-Generally called PULL cable - A control cable that, when used together with various connecting parts, can perform complex power transmissions to a device installed far away by transmitting the pull force and displacement.

-Originally designed as an internal component for automobiles, link cable is often associated with the following characteristics: lightweight, direct feel, assembly, safety and vibration damping/sound proofing.

<Flexible Design/Assembly> ....... Without requiring the joint mechanism of the intermediate area, all you need is a gap in the outer diameter to connect the drive component and the operating unit three-dimensionally.

< Quake Resistance & Sound Proofing>Less rigid compared to the mechanical rod type and excels in sound dampening and vibration insulation.

<Space Saving> ...... Flexible placement of drive components and operating unit allows you to make the unit compact.

<Reliability> ...... Highly reliable as you can directly connect the operating unit and the drive components mechanically.

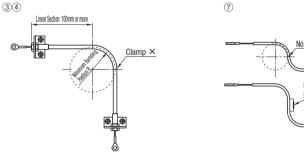
# Cautions on Designing/Using Link Cables

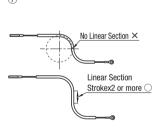
1) Use it within the load capacity of the maximum operating force.

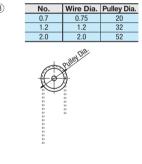
- ②To avoid loosening, make sure to secure the area where the outer tube is attached. (Depending on your situation, order the mounting bracket alteration and use them accordingly.)
- ③When you bend the cable for wiring, keep at least 100 mm straight to avoid creating a bending angle on the threaded area of both ends of the outer tube. Do not clamp the bending area of the outer tube. (It could decrease the durability.)
- 4) When wiring the cable, ensure the bending angle is above the minimum bending radius R.
- ⑤Keep the bending to a minimum when you wire the cable.
- (6) If you have to extend the wiring, secure the outer tube where appropriate to prevent the outer tube from moving during operations.
- (7)To wire the cable in S-shaped form, provide a linear part that is at least twice the stroke. Failure to do so will decrease the operating force by half.
- (8) Cautions on Using Link Wire

If you use the wire with a pulley, the outer diameter of the pulley must be longer than those shown in the below table. Durability varies depending on the operation speed or the load weight.

**MiSUMi** 

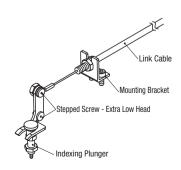








# Remote Controlling of Indexing Plunger



1-Input / 2-Output Mechanism

