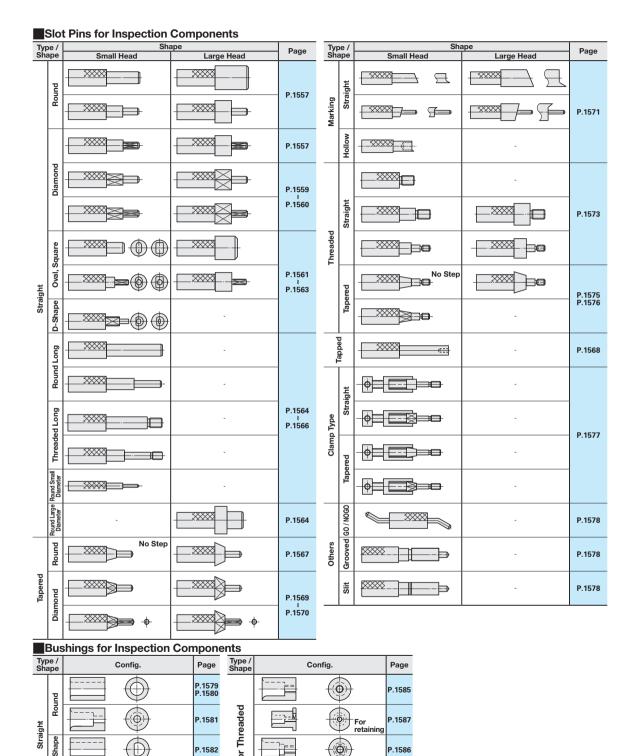
Slot Pins / Bushings for Inspection Jigs

Selection Guide

Slot Pins / Bushings for Inspection Jigs

Alteration List



(0)

P.1583 P.1584

Alterations				Code	Spec. (Description) (Application)		Price A
T	Surface Treatment		Additional Surface Treatment	STC	Adds black oxide surface treatment.	-	
			Additional Surface Treatment	MN	Electroless nickel plating is applied.		
	Shape	Handle Part	0	КН	Machines flats on knurled head and engraves customer specified alphabetical characters or P dimension.	Engraves P dimension. Engraves P and W dimensions on oval and square pins.	
			0	KHS		Engraves S dimension.	
			0	KHQ		Engraves Q dimension.	
			MISUMI0034	KF		Engraves specified characters such as serial numbers.	
			ZC	zc	Changes handle length 50 to 10, 20, 30 or 40.	Prevents handle interference to workpiece.	
			M4	МН	Adds M4 tapped hole to knurled part. (Applicable to G0 / NO-G0 Pins)		
		Pin	5 04	СН	Retaining chain (length 600mm) is attached to gauge body.		
			5	PC	Changes P dimension (0.D.) with hollow-tipped marking pins.		
			,	тм	Adds a tap on pin end.	Various shaped objects can be attached on ends.	
				GN	No polishing on pin part. (Maintaining Roughness 1.6.)	Reduced cost	
				SST	Change the tips of Sharp Pointed Scribing Pins to Triangle Points.		
				ABT	Adds air vent.	Prevents pins from floating by air pressure.	
				NMN	Omits the relief groove between knurled part and straight part on the step.	Prevents snagging workpiece.	
				STT	Tapers the tip.	Facilitates smooth pin insertion.	
	Tolerance			PKC	Changes tolerance of the part specified by the alteration code.		
				SKC		-	
				GKC			
			TKC TKC	LKC		Length can be measured.	
			₩ <u>8</u>	КС		-	
	Surface Treatment		Additional Surface Treatment	STC	Adds black oxide surface treatment.		
	Shape	Bushing Opening	RN/	RN	Changes bushing R to C Chamfer (0.5 or less).	-	
		Bus	CRN	CRN	Replaces R with square corner. There may be burrs on the edge.	The opening can be used as a datum point.	
		. Part		FC	Adds an adhesive reservoir groove.	-	
		Bushing O.D. Part		NC	Adds groove for retaining.	-	
2		Bushi		нт	Adds a flat on bushing.	Ensures thread lock fluid path to retaining groove (alteration NC).	
	Tolerance		LKC	LKC	Changes L dimension tolerance to $^0_{-0.05}$.	Available for measuring clearances between workpiece and fixture through bushing.	
			TKC TKC	ткс	Changes shoulder thickness tolerance to ±0.01.	-	
	ř	•	<u>9</u>	PKC	Changes P dimension tolerance to H7.	-	