

Stopper Blocks



These are general purpose Stopper Blocks with mounting holes for cap screws. See Threaded Stopper Blocks shown in earlier section for blocks with provisions for Adjusting & Stopper Screws.

Top Mount

Material	Hardness	Surface Treatment	Type
1045 Steel	-	Black Oxide	U-SBHB
		Electroless Nickel Plating	U-SBHM
	40HRC-	Black Oxide	U-SBHHB
		Electroless Nickel Plating	U-SBHMM

Material Characteristics P.628

2-d2 thru c-bore d1, l dp
0.02 x 45°-2Plc's

General Tolerance
Unless otherwise specified use the table below.

From	To	Tolerance
0.000	5.000	±0.01
5.001	16.000	±0.02
16.001	60.000	±0.05

Thread or hole location tolerance: ±0.005' non-cumulative.

Surface Roughness: Unless otherwise specified 1000

Part No. Type	T		A Selection							H Choose in 0.25" Increments	X	d1	d2	l	Compatible Mounting Bolt Size
	Callout	Actual	3/4	1"	1-1/4	1-1/2	2"	2-1/2	3"						
U-SBHB	0.38	0.375	0.75	1.00	1.25	1.50				0.50 ~ 1.25	0.188	0.313	0.180	0.180	#8
U-SBHM	0.50	0.500		1.00	1.25	1.50	2.00			0.50 ~ 1.50	0.250	0.375	0.206	0.206	#10
U-SBHHB	0.75	0.750			1.25	1.50	2.00	2.50		0.75 ~ 1.75	0.313	0.438	0.281	0.281	1/4
U-SBHMM	1.00	1.000				1.50	2.00	2.50	3.00	1.00 ~ 1.75	0.375	0.531	0.344	0.344	5/16

Order Example The part number consists only of the fields with blue characters.

Part No. — A — H
Type T
U-SBHB 0.75 — A 2.00 — H 1.00

Selection Criteria: A>H

Days to Ship Standard 6 Days Non-Returnable P.30

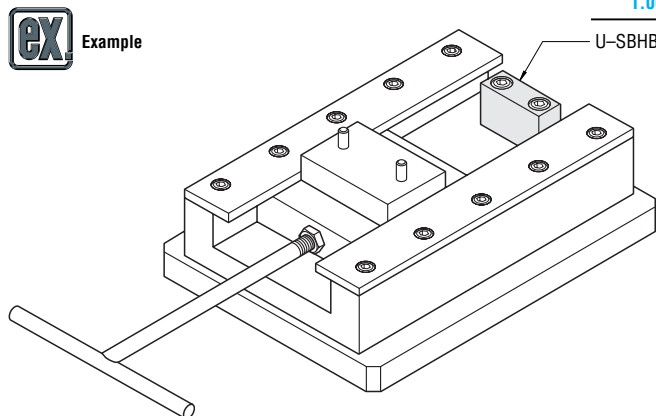
Express 4 Days (Specify Express A) \$3.00/piece P.30
A flat charge of \$8.10 for 3 or more identical pieces.

Price

Quantity	1-4	5-19	20-49	50~
Rate	—	5%	10%	15%

For larger quantity orders "Days to Ship" may differ from published catalog term. P.29

T	\$ Unit Price (Qty. 1~4)			
	U-SBHB	U-SBHM	U-SBHHB	U-SBHMM
0.38	10.20	12.20	15.00	17.60
0.50	15.40	18.80	22.40	27.20
0.75	19.70	23.70	28.70	34.30
1.00	20.70	24.80	30.10	36.00



Side Mount

Material	Hardness	Surface Treatment	Type
1045 Steel	-	Black Oxide	U-SBFB
		Electroless Nickel Plating	U-SBFM
	40HRC-	Black Oxide	U-SBFHB
		Electroless Nickel Plating	U-SBFHM

Material Characteristics P.628

2-d2 thru c-bore d1, l dp
0.02 x 45°-2Plc's

General Tolerance
Unless otherwise specified use the table below.

From	To	Tolerance
0.000	5.000	±0.01
5.001	16.000	±0.02
16.001	60.000	±0.05

Thread or hole location tolerance: ±0.005' non-cumulative.

Surface Roughness: Unless otherwise specified 1000

Part No. Type	T		A Selection							H Choose in 0.25" Increments	X	d1	d2	l	Compatible Mounting Bolt Size
	Callout	Actual	1"	1-1/4	1-1/2	2"	2-1/2	3"							
U-SBFB	0.19	0.188	1.00	1.25	1.50					0.50 ~ 1.00	0.188	-	0.180	-	#8
U-SBFM	0.31	0.313	1.00	1.25	1.50	2.00				0.50 ~ 1.50	0.188	0.313	0.180	0.180	#8
U-SBFHB	0.38	0.375		1.25	1.50	2.00	2.50			0.50 ~ 1.75	0.250	0.375	0.206	0.206	#10
U-SBFHM	0.50	0.500			1.50	2.00	2.50	3.00		0.75 ~ 1.75	0.313	0.438	0.281	0.281	1/4

Order Example The part number consists only of the fields with blue characters.

Part No. — A — H
Type T
U-SBFB 0.38 — A 1.50 — H 1.00

Selection Criteria: A>H

When T=0.19, there are no counter bores.

Days to Ship Standard 6 Days Non-Returnable P.30

Express 4 Days (Specify Express A) \$3.00/piece P.30
A flat charge of \$8.10 for 3 or more identical pieces.

Price

Quantity	1-4	5-19	20-49	50~
Rate	—	5%	10%	15%

For larger quantity orders "Days to Ship" may differ from published catalog term. P.29

T	\$ Unit Price (Qty. 1~4)			
	U-SBFB	U-SBFM	U-SBFHB	U-SBFHM
0.19	7.70	9.20	11.30	13.50
0.31	11.70	14.30	17.00	20.70
0.38	14.90	18.00	21.50	26.00
0.50	15.50	18.60	22.50	27.20